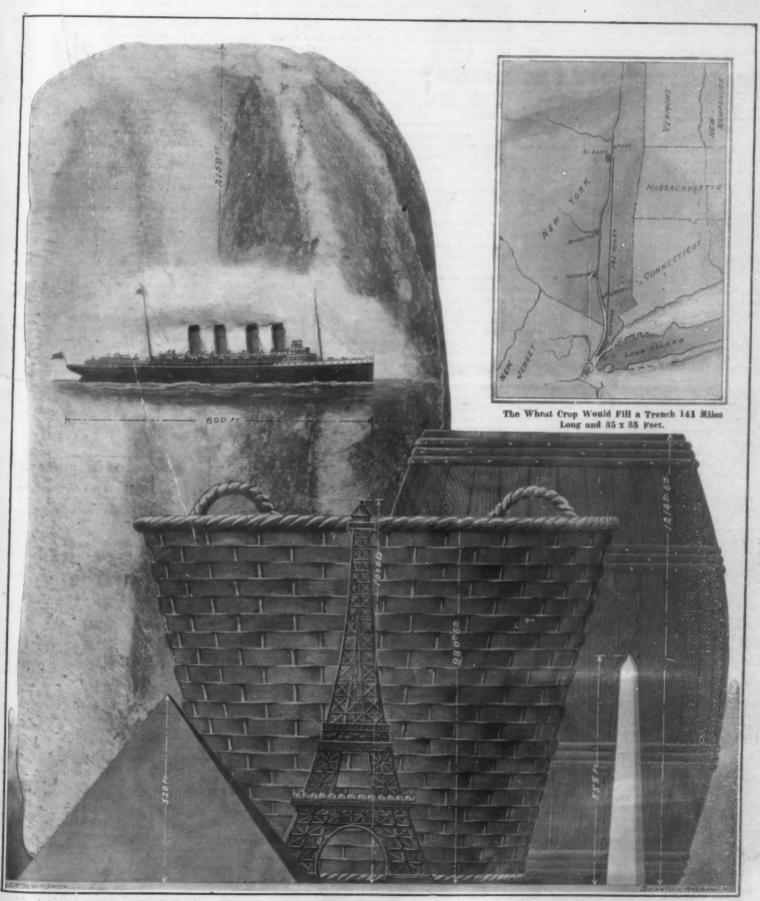


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The Editor is always glid to receive for examination illustrated rticles on subjects of timely interest. If the photographs are large, the articles short, and the facts authentic, the contributions

#### SLAUGHTER IN WAR AND PEACE.

We have before us the casualty lists of that greatest of all fields of carnage-the railroads of the United Lest the gentle reader should object to our phraseology, calling it sensational, we ask his attention to the Interstate Commerce Commission statistics of deaths and injuries for the last three months of 1996, which opens with the following statement: "The number of persons killed in train accidents during the months of October, November, and December, 1906, as shown in reports made by the railroad companies to the Interstate Commerce Commission, under the "accident law" of March 3, 1901, was 474, and of injured 4,940. Accidents of other kinds, including those sustained by employees while at work, and by passengers in getting on or off the cars, etc., bring the total number of casualties up to 20,944 (1,430 killed and 19,514 injured) .

At the above rate, the total number of people killed on the railroads in twelve months would be 5,720, and the total number injured 78,056, or a total of 83,776 casualties in a single year. If we remember rightly, this is more than twice as many as were killed on the British side during all the years of the Boer war; while the total number of injured exceeds the total number that were wounded by bullet and shell. But such wars as the South African trouble come intermittently and with decreasing frequency, whereas the casualties of peace are with us always and increase with the passing of the years.

The deaths and injuries on our railroads, appalling in number though they be, represent after all but a fraction of the total number of casualties occurring every year in the prosecution of the so-called arts of The mine, the quarry, the smelting furnace, the mill, the machine shop, all present an annual death and casualty roll which, according to the most emiauthority on the subject in this country, Josiah Strong, is placed at the stupendous figure of The railway accidents and their appalling results are more in the public eye than other disasters. the reason that practically every citizen travels on the railroads, and that the government collects and publishes the statistics of deaths and injuries. But the grim facts regarding the frequency of deaths and injuries in pursuits other than those identified with rallroading are just as real, just as shocking, and every whit as disgraceful to our national good name as those relating to the railroads.

Now, on the basis of over half a million industrial

accidents in the United States in a single year, it may be stated that one person out of every 150 is sacrificed a greater or less degree, ranging from a slight injury to death itself, in the task of carrying on our great industrial works. And the pity and shame of it all is that a large proportion of this pain and death Two things are necessary: first, is easily preventable. the public must be awakened to the realization of the disgrace which such a condition of things puts upon the nation, and to a realization of the vast amount of personal loss and suffering which these figures represent; and secondly, they must be taught that, by the enactment of proper ordinances governing the safety of life and limb, and the provision of proper devices of a mechanical kind, it would be possible, in a very few years, to reduce the casualty list by probably not less than fifty per cent.

But after all is said and done, it is a question whether the cause of this ghastly sacrifice is not to be found in our national disregard for the sanctity of human life. It is not in the least exaggerating the question to say that there is greater concern shown in the more advanced European countries over the accidental death of a single individual than is displayed in this country over the death of a dozen people by

It is certain that until we have learned accident. "how much a man is better than a sheep," and have acquired a decent regard for the sanctity and dignity of life, we are not likely to make much headway in the provision of means for the prevention of accidents. One of the best ways to promote a proper understanding on this subject would be to pass laws making it obligatory upon the part of all great industrial concerns to report every accident, big or little, to a commission which was qualified to gather such statistics These statistics should be regularly made public, and should form the subject of persistent comment by the press, in the pulpit, upon the lecture platform, and by means of systematized pamphlet distribution.

We can conceive of no other philanthropic move-ment that would be so worthy of the use of the name and the millions of such of our capitalists as are of humanitarian bent as this. If the prevention of the comparatively small and intermittent slaughter of war is worthy of a peace palace in Europe, and of a peace congress in the United States to which representatives are invited from the four corners of the earth, surely the abolition of the "carnage of peace," whose victims outnumber those of war immeasurably, should command an even larger liberality and an effort more sustained.

#### SPEED INDICATORS ON LOCOMOTIVES.

Certain recent accidents in this country and abroad point clearly to the necessity for the use of speed indicators on locomotives. Two fatal derailments which occurred in England were due to the engineers running their trains around curves at speeds greatly in excess of the schedule; and the two most notable derailments of the past few months in this country also occurred on curves, and probably in each cas they were due to the same cause. The use of speed recorders is quite general on European railroads, and we believe that on some systems they are in universal use, being considered as indispensable to operation of the trains. Though occasional experi-ments have been made looking to the adoption of this device in the United States, we believe it is a fact that there is not a railroad on which it has been officially adopted. The present practice is to depend upon the judgment of the engineer, who is supposed, virtue of his long experience, to be able to tell very closely at what rate of speed his engine is running at any particular time. No doubt, the more intelligent and observing of the engineers do acquire a sense of speed which is remarkably accurate; but it is evident that this will vary greatly with the temperament and intelligence, and that there must be some, and possibly not a few, engineers, who are incapable of making any accurate estimate of speed.

We are largely the creatures of custom and habit. Because we have so long done without speed indicators, we have settled down to the belief that they are unnecessary. And yet, a little sober thought should convince us that this device is, in its way, just as useful and almost as necessary as the steam pressure Particularly is it needed on gage or the vacuum gage. road which is full of sharp curvature and crowded with crossings, turnouts, and sidings, at many of which reduction of speed is called for. Even in the cas of a train like the Empire State Express, there will probably be not less than half a dozen points on the 140-mile run to Albany, at which the engineer is called upon to slow down from the average running speed of, say, 65 miles an hour to speeds of from 40 miles down to as low as 15 or 20 miles an hour. accurate speed register before him the engineer could reduce to the exact speed called for on any particular The device would be specially useful in cases where the engineer was new to the division, and, therefore, more or less unfamiliar with the run.

Unquestionably, the introduction of speed indicators ould be greatly facilitated if there were more of these devices on the market that were absolutely re-Too many of the present types are either uncertain in their action, or are so sensitive (that is to say, are subject to such violent oscillations above and below the true reading) that a prejudice has been raised against their use which may require some little time to overcome. Without disparaging the work that has been done already in this direction, it may be affirmed that this is one of the most promising fields to which inventors can direct their attention. ideal indicator would be one which combined quick response to changes of speed and steadiness of pointer on the index with simplicity and durability of mechanism.

#### SINGLE-SERVICE PAPER MILK BOTTLES.

Butter is received in tubs and cut into blocks and put into neat, paraffine paper boxes; lard is also so handled; ovsters are dipped from a tub into neat ice cream is sold in paper buckets; eggs paper pails; delivered in cellular boxes holding a dozen or half a dozen; chipped beef is delivered in paper box And yet milk, the article of food most susceptible to contamination, is served in bottles which are used

again and again. This is vitally wrong. There is too much risk in it. The bottle may be put to too many improper uses. It is not uncommon for the driver of a milk wagon to split a quart of milk into two pints, cap the bottles, and leave them where customers have requested additional pints. This split quart is divided between two unwashed bottles. not to be expected that the driver will return to the dairy for clean bottles.

wash milk bottles clean is difficult, often v difficult. . It cannot be done except in boiling hot But the men cannot work in boiling water, and so lukewarm or tap water is used, and they do Many dairymen have not hesitated the best they can. to invest large sums of money in the latest and best This is a help, but not the apparatus obtainable. The refilled bottle is an anachronism.

Evidently the glass bottle is a misfit, and wrong. The solution is the abandonment of it, and the substitution of the single-service paper package for milk. These are now just beginning to be available, many are the incidental advantages they will bring. They do-away with innumerable troubles for milkman.

One of the first paper bottles to be placed on the market is a plain paper cylinder, having a flanged bottom securely fastened therein, and a flanged top held in by frictional contact with the inside of the The lid is provided with tabs folded down inside the flange, by which the cap may be readily removed, although some customers prefer to have the cap more difficult to remove, as a further guarantee that the contents of the bottle have not been tampered with en route.

The bottle is made of new spruce-wood paper in clean, sanitary surroundings. After the bottom is put in the bottle is dipped in hot paraffine, the same paraffine the housewife pours over her jellies to keep out the air, moisture, and dust. The bottle is then passed into a sterilizing oven, where it continues to absorb paraffine to saturation, the excess draining back into the dipping tank. The caps are then put in and the bottles packed in paper bags holding a hundred each and the bags sealed, so that the milkman's wagon is laden only with bottles clean and perfectly sanitary.

The bottle weighs less than an ounce, but by reason of its cylindrical construction, with the caps inside, is quite strong. It will support a vertical crushing strain of more than a hundred pounds when filled.

The paraffine coating renders the paper impervious to moisture, so that it may stand for weeks or even weeks or even months without losing any of its liquid contents.

The new bottle has no effect whatever on milk. The

milk never comes into contact with the paper (or the printing thereon) for it is perfectly sealed in, and the paraffine has absolutely no effect on milk in any way.

#### RUNNING MUNICIPAL TROLLEY CARS WITH GARBAGE AND REFUSE

The city of Nottingham owns two destructors, costing, respectively, \$39,000 and \$102,000. The latter is equipped with electric machinery costing \$12,000, connected with the tramway lines. The cost of wages and other expenses of the destructors averages about 35 cents a ton of refuse burned. The average quantity of electric units produced is 44.23 per ton. system of converting refuse into electricity works adnirably there, and is a saving to the taxpayers. forty other towns in the country use anything similar.

Ashes, kitchen scraps, and house refuse receptacles are placed in metal barrels or large iron receptacles at the rear of the premises, in accordance with the practice in this country, and removed weekly by city employees. The total weight of the refuse is about 1,500 k. It is carted away after being collected and burned in the two destructors, which require no other fuel except a trifle for starting the fire on Mondays. Enough steam is produced by the destructors to provide electricity for a third of the needs of the tramway system. Only tin cans and the like are separated from the refuse and sold. All the rest is used as fuel for the production of electricity

Besides electricity the Nottingham corporation produces from the house refuse more street-paving stones than it can use. A plant connected with the main destructor mixes the clinkers with cement and places the composition under hydraulic pressure. The artificial bricks thus produced are harder than stone The artiand can be used for building purposes as well as street paving. The engineer in charge of the work claims that from tests made the paving stones thus manufactured will wear longer than any similar composition being produced, while costing but half the price. Another destructor, larger than either of the two now operating, is contemplated by the city authorities of Nottingham.

According to Power, at Columbus, Ohio, where the water is excessively hard, a water-softening plant with a capacity of 30,000,000 gallons per day is be-

#### THE HEAVENS IN JUNE.

BY HENRY NORRIS RUSSELL, PH.I

The planet Mars, which returns to opposition early next month, and comes nearer to the earth than it has been at any time for a dozen years past, has especial claims on the attention of the astronomical world at present. To be sure, it is not yet an agreeable matter for the amateur to observe him, since in the middle of June he rises at about half past 9 in the evening, and does not come to the meridian (where he can best be seen) until 2 o'clock in the morning.

But those professional astronomers whose interests are in planetary affairs, are already rising very early, and spending the small hours of the night in the study of the surface of the body which, next to the moon, we have the best opportunity to see.

What discoveries they may make we cannot of course predict; but many things will be visible to any observer, even if his telescope is small. The ruddy disk of the planet, brighter at the edge than the center, and marked with darker greenish spots, can be seen with a very small instrument if only the air is steady, and even easier to see than the dark areas is the white polar cap.

This is the most prominent feature of the planet's surface, when it first comes well into view; but as

time goes on, and the Martian season advances from spring to summer, it steadily shrinks, and at last disappears completely, only to appear once more, as large as ever, when the planet's pole can again be seen, emerging from its long arctic night.

This behavior suggests at once that these "polar caps" are polar snows, which melt away every summer, and fall again when winter has set in. But grave objections have been made to this theory.

Mars, like the earth, presumably gets its heat as well as its light from the Now it is half as far again from the sun as the earth is, and since the amount of heat received from the sun varies inversely as the square of a planet's distance, it ceives only 44 per cent as much heat per square mile as the earth does. But its polar caps melt off completely every summer, while the earth's polar snows do not. It therefore seem as if Mars must be hotter than the earth, and we seem involved in a contradiction.

A recent paper by Mr. Percival Lowell, who at his observatory in Arizona has done so much to advance our knowledge of the planet, clears up this difficulty in a very pretty fashion.

It is true that the earth receives much more heat than Mars does; but it is not the heat received, but that retained by a planet which goes to warm it.

Now Mars reflects some 27 per cent of the light falling on it, and consequently retains the remaining 73 per cent. How much the earth reflects we can only But we know that half its surface on the average is covered with clouds, and that these reflect some 72 per cent of the light falling on them. Here is a loss of 36 per cent of the incident energy at the Then, even under a clear sky, a great deal of light is reflected by our atmosphere, which would look as bright if we looked down into it from above as it does when we look up through it from below. Finally, we have the light reflected from the materials of the earth's surface itself. Studying all this in detail, Mr. Lowell comes to the conclusion that the earth under a clear sky reflects about 59 per cent of the total energy falling on it, and retains but 41 per cent. Taking also into account the loss of heat caused by the shading effect of the clouds, he estimates that the amount of heat received by the surface of Mars per square mile is actually a little greater than on the earth. But Mars has less atmosphere than the earth, and in consequence its surface will lose more heat by radiation into space, just as high mountains do on the earth A lowing also for this, Mr. Lowell finally concludes

that the amount of heat retained by the surface of Mars, and going to warm it up, is about 10 per cent less than the corresponding quantity for the earth. The absolute temperature of Mars, that is, the temperature measured from the absolute zero of the physicists, —460 deg. F., would be 2½ per cent less than that of the earth. Assuming the mean temperature of the earth to be 60 deg. F., we find 46 deg. for that of Mars. Some of Mr. Lowell's estimates are admittedly uncertain, but he has certainly proved that it is quite possible, and indeed probable, that the surface of Mars may be heated to a temperature well above the freezing point of water by the sun's rays alone.

It is therefore reasonable to believe that the polar

It is therefore reasonable to believe that the polar caps of Mars are really snow fields. As for their melting off in summer, we have good reason to believe they are very thin compared with those on the earth. Six inches of snow covers the ground just as well as six miles, and looks the same from a distance, and the rapid melting of the caps is the only way we have to estimate their thickness.

#### THE HEAVENS.

Our map shows at a glance what meets our eyes in the early evening. The Great Bear and the Dragon are high in the northern sky, above the Pole, and the Little Bear, Cepheus, and Cassiopeia are below them, the 27th, when he is at elongation  $25\frac{1}{2}$  degrees from the sun. At this time he is on the borders of Gemini and Cancer, not far from Castor and Pollux, and brighter than either. He sets at about 9 P. M., and will readily be observed.

Venus is morning star in Aries and Taurus, rising about 3 A. M. in the middle of the month. Mars is in Sagittarius, rising at about 10 P. M. on the 1st, and 8:15 P. M. on the 30th. He is very near the earth, and still coming nearer, being some 46 million miles away when June begins, and 39 million when it ends. He is almost as bright as Jupiter, and cannot be mistaken for anything else.

taken for anything else.

Jupiter is evening star in Gemini. Early-in the month he is still conspicuous, setting at about 9:30 P. M., but toward its end he is too deep in the twilight to be observable. On the afternoon of the 15th he is in conjunction with Mercury, at a distance rather more than 1½ degrees.

Saturn is in Aquarius, rising about midnight in the middle of the month. He is in quadrature with the sun on the 18th. We still see the dark side of his rings, so that, except in the most powerful telescopes, he appears devoid of these appendages.

Uranus is in Sagittarius, not far from Mars, and like him very far south. He is right above the Milk

Dipper, at a distance of about three degrees, and among a group of small stars, from which his motion serves to distinguish him

Neptune is in Gemini, too near the sun to be observed.

#### THE MOON

Last quarter occurs at midnight on June 2, new moon at 7 P. M. on the 10th, first quarter at 10 P. M. on the 18th, and full moon at 4 P. M. on the 25th. The moon is nearest us on the 25th, and farthest off on the 12th. She is in conjunction with Saturn on the 4th, Venus on the 8th, Mercury and Neptune on the 12th, Jupiter on the 13th, and Uranus and Mars on the 26th.

At 9 A. M. on the 22d the sun reaches Its greatest declination north of the equator and enters the sign of Cancer, and in the parlance of the almanac, "summer commences."

Princeton University Observatory.

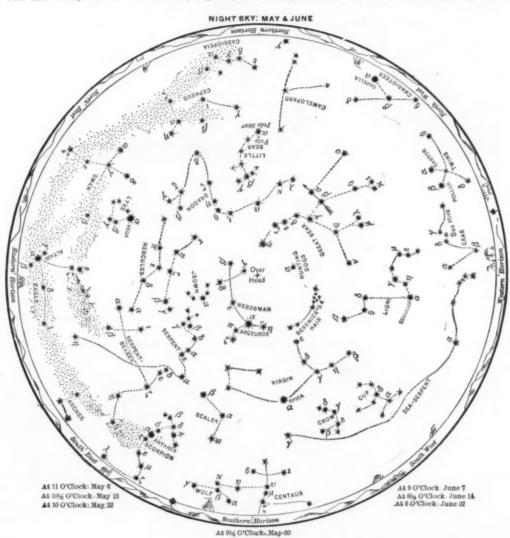
#### New Invention for Treating Flax.

A new Australian process for converting worthless flax into a good fiber is described in the London Commercial Intelligence, as follows:

Sheaves of straw are immersed in a hot neutral solution for about one hour, after which the flax is passed through rollers during which it is sprayed, by

steam force, with a special solution, and then with clean water. The flax is then dried and the straws broken and scutched in the usual manner. Each bath holds about 336 pounds of fiber and the cost of the solution (there) does not exceed 48 cents. The same bath may be used repeatedly, thus reducing the cost of the operation. Frequent use of the same bath somewhat darkens the fiber, but for some purposes this is little or no detriment. The light fiber can be used for many purposes without further bleaching treatment, which is frequently an expensive process. It is claimed by the inventors that their process can be carried on continuously, independent of weather conditions, and also that the fiber is produced so cheaply that it will ultimately, to a great extent, take the place of other fibers after meeting the world's demand for Linum flax.

The method upon which all cooling towers work is to divide the water up so that it presents a maximum amount of surface to the air. All cooling towers work on the counter-current principle. The water is lifted 25 feet to 30 feet up the tower, and then allowed to fall over specially designed splash bars, while the air enters the tower at the bottom and ascends through the falling drops of water,



In the map, stars of the first magnitude are eight-pointed; second magnitude, six-pointed; third magnitude, five-pointed; fourth magnitude (a few), four pointed; fifth magnitude (very few), three-pointed, counting the points only as shown in the solid outline, without the intermediate lines signifying star rays.

the last far down on the horizon. Auriga the Charioteer and the Twins are setting in the northwest, their bright stars Capella, Castor, and Pollux being very low. The Crab and the Sea Serpent lie on the dull southwestern horizon. The Lion, with the bright star Regulus, is higher up in the west, and the Virgin, with the rather brighter star Spica, in the south. Above her, almost overhead, is Boötes the Herdsman, with the splendid yellow Arcturus, brighter than any other star now in sight.

The Northern Crown and Hercules lie to the eastward, and lower down is the bright star Vega, in the constellation of the Lyre. Below this Cygnus the Swan has just come into view. The Eagle, with another first-magnitude star, Altair, is due east, and the tangled forms of the Serpent and the Serpent Bearer fill the southeastern sky. The Scorpion, whose heart is marked by the flery red Antares, is well seen just east of south, and due south is part of the Centaur—a fine southern constellation whose brightest star we never see. Those who live within the tropics may see them at this season, and near them, to the westward, the Southern Cross.

#### THE PLANETS

Mercury is evening star all through June, and can easily be seen at the end of the month, on or about

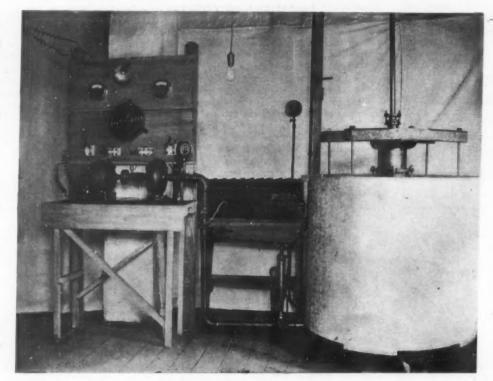
# DOMESTIC ELECTRIC LIGHT PLANT DRIVEN BY A WINDMILL. A windmill, in this country, at least, is seldom put

A windmill, in this country, at least, is seldom put to any work other than pumping water, for the reason that its power is so variable. From time to time the question has been raised of storing this erratic energy, so that it may be delivered at a uniform rate for various purposes. But the

problem of storing the power has proved more difficult might at first be imagined, and few really practical apparatus of this sort have been devised. However, Mr. R. W. Wilson of Noblesville, Ind., seems have reached a successful solution of the question, at least as far as the requirements of his home are concerned; for with the power furnished by windmill, he operates small electric light plant which Illuminates his house and barn. windmill is of the usual type adapted for pumping wa-It stands on a tower 50 feet high, and operates a force pump of 12-inch stroke cylinder 3½ inches in diame-ter. The water is pumped to a regulator, situated in the basement of the building. This regulator consists of a cylinder in which a heavily-weighted plunger is fitted. When cylinder is filled with water. the rising plunger strikes a catch which opens a valve in a pipe communicating with a water motor. The water mo-tor is direct-connected to a dynamo which, in turn, gener-

ates the electric power necessary to energize the lighting system. A storage battery is provided to store any excess of current, or to store the entire output of current when the lights are not in use. An automatic switch connects the dynamo with the storage battery, so that when the dynamo stops or runs very slowly, the current from the battery will not operate back through the generator. Owing to the weight of the plunger in the regulator, the water motor is under an almost constant pressure. When the plunger reaches the bottom of the cylinder, it strikes a trip, which closes the valve in the plune.

running to the water motor. The action of the motor is thus rendered intermittent. The storage battery comprises eleven cells, which store sufficient current to supply Mr. Wilson's home with light for six or seven days, so that in case the wind should die out for several days, he would still have sufficient current for all his needs. One of our illustrations shows a



Complete Lighting Set Consisting of Regulator, Water Motor, Dynamo, and Storage Battery.

section of the building and the pumping system. This arrangement differs somewhat from the system which Mr. Wilson has actually installed in his building, in that the electric apparatus is situated in a kitchen in place of the basement. The advantage of this is that sufficient head is provided to conduct the water from the motor to a trough in the yard, where it may be used for watering stock.

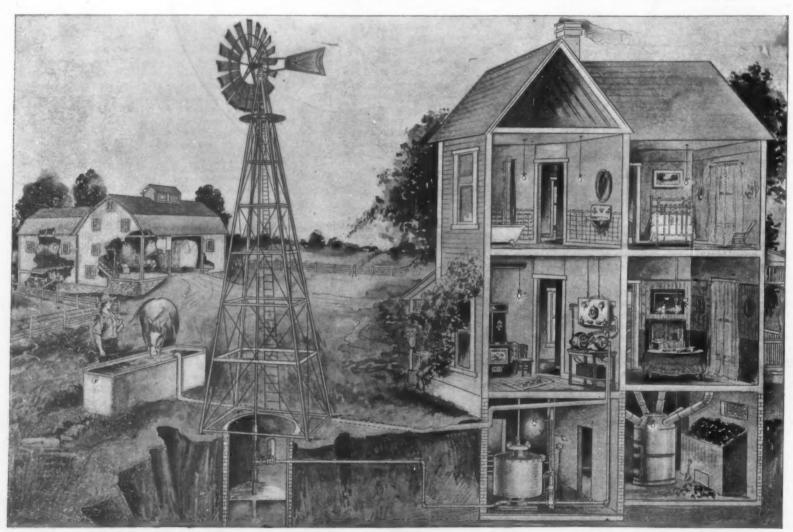
Arrangements are being discussed for an electrical exposition at Niagara Falls in 1908.

#### A New Textile Piber

A vegetable fiber obtained from the dwarf palm tree now forms one of the staple products of the Algerian region, and the industry has lately taken a great extension. The dwarf palm was heretofore considered as having no value for commercial use, and even as a harmful plant, but owing to the method of extracting

the fiber from the plant which is now so successful, the use of the product is on the increase and it can be employed to advantage to replace the animal fiber or hair which is so extensively used for mattresses. woven products, harness and carriage work, and these industries are now commencing to use it and are placing large orders for the fiber. Besides this, the railway companies both in France and elsewhere on the Continent are beginning to employ the fiber for military bedding purposes. While horse hair appears to be easily attacked by moths, the fibers of the dwarf palm resist the attacks of insects; and besides the above uses for it, we may also mention the manufacture of various tissues and even of hats. Algeria seems to the monopoly of the fiber indus-try for the present. The natives collect the raw material, consisting of the leaves of the dwarf palm, and bring them to the factories. Here there is installed a carding apparatus, the old method being to work it by hand, but recently a form of steam carding machine has been used, and it gives much better

results. By this process the leaf is transformed into vegetable fiber, which is afterward spun and braided, this being done generally by hand. In the primitive state the vegetable fiber is valued at \$9 to \$12 per ton. When it is dyed in black, the price is very nearly doubled. In Algeria there are already a number of these factories, which are scattered in different localities. The department of Algiers has the best plants and is thus able to manufacture a superior quality of fiber. Cords which are made from it are remarkable for their length, flexibility, and elasticity.



The Water Pumped by the Windmill is Delivered Through a Regulator to a Water Motor Which Drives the Electric Generator.

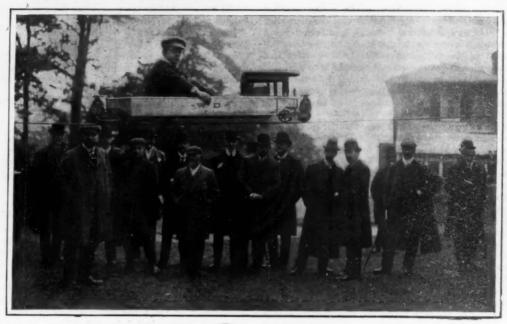
DOMESTIC ELECTRIC LIGHT PLANT DRIVEN BY A WINDMILL.

THE BRENNAN GYROSCOPE MONORAIL.

Were it not for the fact that its inventor bears a distinguished name, and that the exploitation of the device occupied two hours of the time of the last meeting of the Royal Society in London, the Brennan gyroscopic locomotive would deserve no further notice than is usually given to any interesting scientific toy. At the present writing, indeed, it cannot be regarded as having demonstrated its practical value, at least as applied to heavy trains of the kind that are now running on the railroad systems of the world. The model locomotive exhibited before the Society was only six feet long, and, judging from the illustrations, it must have been of rather light construction. It is not safe to argue that because in this small size the invention is operative, therefore it would be operative if built to the greater dimensions and enormously greater weight of a full-sized railroad train. We should be prepared to find that the weight and power of the gyroscopes would quickly increase to a point where they would be prohibitive. That is to say, the apparatus would be so bulky and heavy, and would make such considerable demands upon the available power, as to render the construction and operation of a train

of standard size commercially impracticable.

From a study of the illustrations it will be seen that the locomotive consists of a long, shallow body, carried on a pair of two-wheeled motor trucks, one at each end of the car. It is driven by two electric motors, mounted one above the outer wheel of each truck, the power being transmitted by gears inclosed in gear cases, one on each side of the driving wheels. All

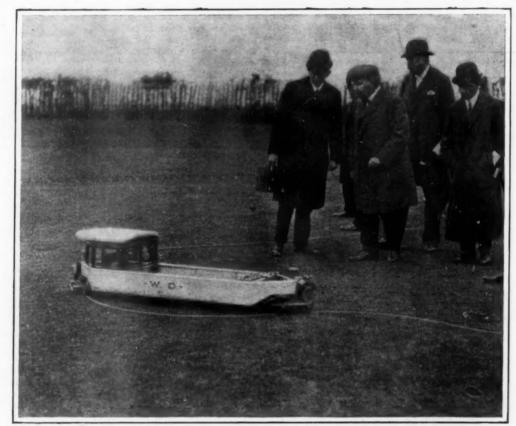


The Car Balanced on a Wire Rope,

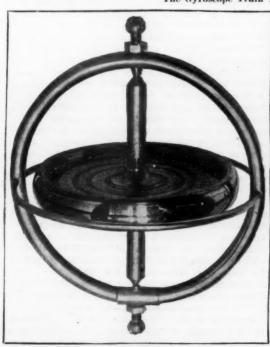
four wheels act as drivers, power being transmitted to the inner wheels by means of outside coupling rods, similar to those used on the steam locomotive. The

gear case and motors are clearly shown in the photographs. At each end of the car and mounted centrally above the swiveling trucks is a pneumatic brake cylinder, and above each cylinder is mounted a hand-wheel, which engages a threaded extension of the piston rod, and is adapted to be used in case of a failure of the pneumatic brake. In the model shown, there is a small closed compartment at the forward end of the car; and in the after portion of this, mounted on the floor of the car, is the double gyroscope, which serves to maintain the car in equilibrium. The gyroscopes are mounted in an air-tight case in which a partial vacuum is constantly maintained. They rotate in opposite directions in a vertical plane at the high speed of 7,500 revolutions per minute. Provision is made for ssisting the gyroscopes in returning quickly to the horizontal plane. They are driven by small electric motors. The object of running the gyroscopes in vacuo is, of course, to get rid of the skin friction of the air, and Mr. Brennan, the inventor, claims that he has been so far successful that the model car will remain standing upright on its single rail for a considerable time after the current has been cut off. The motive power of the model is derived from accumulators carried by the vehicle itself, and current is also drawn from these to keep the gyroscope wheels in motion. In the model it is stated that the weight allotted to the steadying apparatus amounts to only about five per cent of the total weight.

Mr. Brennan is an Australian, who achieved world-wide fame by his invention of the torpedo called by his name. The British government thought so highly of his invention, that it is credited with having paid him \$550,000 for the exclusive rights to manufacture it. In the tests which were made, either before the Royal Society, where it was sent around the meeting room at Burlington House, or on the larger experi-mental track at the private grounds of Mr. Brennan, the model was sent around unusually sharp curves, up and down steep and abruptly changing grades, and caused to run on a wire cable across a span of fifty



The Gyroscope Train Taking a Sharp Curve.



The Simplest Form of Gyroscope.



Mr. Brennan Demonstrating His Invention at Brighton, England. THE BRENNAN GYROSCOPE MONORAIL.

feet. One curious experiment, made in the society's room, consisted in running the car on to a tight wire rope fixed to a stout timber frame, and then turning the whole frame down through ninety degrees from the vertical to the horizontal position. While this was being done, the vehicle, unaided, continued to maintain a vertical position on the rope, and it held this position until the gyroscope frames were locked, when supports were of course necessary to keep the car upright.

With this novel railroad the peculiar phenomena associated with the gyroscope are strikingly demonstrated. In rounding a curve at high speed, instead of the car having a tendency to fly outward off the track as does the ordinary railroad train, the inner edge dips, so that the vehicle leans inward as does a cyclist when rounding a sharp curve on the racing track. Similarly, when a heavy weight is thrown on one edge of the car, instead of that side dipping, it rises, combating the pressure there imposed; this latter tendency is even more graphically illustrated by pressing the hand upon one side of the car, when one can feel the car forcing itself upward, opposing the efforts to disturb its equilibrium.

The inventor is now engaged in constructing a full-sized vehicle upon this principle. In this instance the car will be driven by a 100-horse-power gasoline engine coupled direct to the motor. The gyroscope will be 33 inches in diameter and make from 2,000 to 3,000 revolutions per minute. The road wheels will be motor-driven, and in this instance change-speed gears will be provided to facilitate hill climbing. In the case of the smaller model, in order to insure easy climbing of the more precipitous ascents, the speed is only seven miles per hour; but this factor can be modified to meet any conditions.

The evolution of this invention is the result of some thirty years' continual experiments, though the present model railway and its equipment has been completed for more than two years. Publicity of the invention has been delayed in deference to the requests of the British and Indian governments, both of which have financed the experiments to a certain extent. It is possible that it will be given a trial on light railroads in India, where railroad construction, owing to the mountainous nature of the country, especially in the northern territories, is beset with numerous engineering difficulties rendering construction highly expensive.

#### OUR 735,000,000-BUSHEL WHEAT CROP.

The commonest article in daily use is "bread," and its supreme importance is indicated by the fact that in all ages it has been considered as the symbol of food, and truly it is the "staff of life." The cultivation and milling of cereals is of the highest antiquity, and the references to the baking of bread occur on some of the oldest monuments.

Wheat is a spiendid cereal crop, and the United States leads the world in its production. The 1906 crops, according to the official figures, are as follows:

																										Bushels.
United	8	ti	at	e	8		0	0		0				0							0		0			735,261,970
Russia										,		0	0	0		0	0				0	0	0		0	450,000,000
France		y 1		. *				*			,		×			,	,							,		324,725,000
India .	0.					,		۰							0	0	0						0			319,586,000
Austria	H	lu	ın	ıg	(a	ı	У	,		0	0			0	0	0	0	۰			۰	0	0	0	0	268,574,000
Italy .						0	۰			0	0	0	0	0	0	0	0	0	,	0	0	۰	0		0	168,000,000
Spain .								×		×									*		,	,				154,090,000
German	У	٠,						,												٠,	×		,			144,754,000
Argenti	na	ı								4	*			×		×		*								134,931,000
Canada									6									*	,		×			×		131,614,000
Rouman	iis	À			×																		*			113,867,000

The crops of other countries bring the total up to the enormous figure of 3,423,704,000 bushels, so that the production of the United States is nearly 20 per cent of the world's output.

A graphical comparison of this crop with the finished product typified by bread and the intermediate stage—flour—is very interesting, and we have made an attempt to show the magnitude of the crop by means of well-known objects such as the Great Pyramid and the Washington Monument,

If the 735,261,970 bushels of wheat were placed in a bushel basket of standard shape, the basket would measure 792 feet in diameter at the bottom and 1,225 feet at the top, and would be 980 feet high. It would have to be strong enough to sustain the weight of 1,579,433 tons. The Effel Tower is a good object for comparison. Visitors in the crown of the tower would be able to just look over the sea of wheat. After the miller has taken the basket of wheat and milled the grain, he finds he has some 16,116,664 barrels of flour, which if put in one huge barrel would be 1,214½ feet high, and the largest diameter would be 962½ feet.

The baker now steps in, and out of this flour bakes 4,834,999,200 loaves of bread of standard size; and if this bread were all put into one loaf, it would measure 1,002 feet on the bottom, 1,387 feet at the top; it would also be 616½ feet thick and some 2,158 feet long. If this loaf of bread were set on end, the finished product

would far overshadow the basket and the intermediate stage—the flour barrel.

The wheat would fill a trench 141 miles long—the distance from New York to Albany—and 35 feet in cross section. In view of these facts, is it any wonder that our transportation facilities are strained to the breaking point in carrying this enormously valuable cross?

The wheat crop of the entire world is far below the average this year, and it is a much-mooted question whether we shall have any wheat to spare to make up the deficit abroad; and for this reason the price of wheat on our produce exchanges has gone upward of one dollar a bushel. It seems probable that the United States will be the arbiter of prices in the world's wheat market for some months to come.

#### TO THE JAMESTOWN EXPOSITION BY MOTOR BOAT.

BY GEORGE ETHELBERT WALSH.

No class of visitors to the Jamestown Exposition will find greater attractions this summer than those fortunate enough to own motor boats. Besides enjoying the pleasure of cruising through one of the most picturesque bays on our Atlantic coast, the owners of motor boats will find themselves in a measure independent of the usual crowded hotel accommodations and inconvenient lodging facilities. With Norfolk, Virginia Beach, and Old Point Comfort within easy reach by water from Jamestown, the motor boat enthusiast can visit the exhibition in the daytime and spend the nights miles away from the tumult and crowd, comfortably housed in his own little boat.

The problem to many is, How to get to Jamestown in a small motor boat? Of the thousands of owners of motor boats scattered along the Atlantic coast,



COURSE OF MOTOR BOAT TO JAMESTOWN.

probably only a few realize the comparatively safe and easy route which the canals and rivers offer across the States of New Jersey, Delaware, and Maryland. The outside route is too dangerous for the average small motor boat, and many who would otherwise enjoy the trip are afraid to make such a venturous journey in a boat twenty to thirty feet in length. But the inside route is shorter, safer, and in many ways the more picturesque. Instead of running miles out at sea, dodging dangerous capes and treacherous shoals, the motor boat on the inside route from New York or any point on the Sound or Long Island makes its way quietly and safely through a system of canals, rivers, and bays. Any boat from sixteen feet in length up to the thirty-footers, drawing no more than four or five feet of water, can take the inside route with the most happy results.

With New York as the starting point, the motor boat makes its way down the Upper Bay and enters the Kill von Kull back of Staten Island and then through the Arthur Kill to the entrance of the Raritan River fit South Anfboy. This run is scarcely more than eighteen miles, and through smooth and safe water. The Raritan River runs in a most irregular line from this port to New Brunswick, a total distance of less than eleven miles. A motor boat drawing only four

or five feet of water can make the passage without mishap. If the trip is taken just before high tide, the lines of the banks will be clearly defined by the marsh grass, and the channel can be followed easily.

At New Brunswick the Delaware and Raritan Canal, which has a depth of seven feet, enters the Raritan River, and vessels with masts fifty feet high can pass through the canal. The distance through the canal from New Brunswick to the Delaware River below Bordentown is 44 miles, and at the regulation speed of four and a half miles per hour the trip will take the better part of a day. The toll through the canal is collected at the entrance, and clearance papers are The canal connects with the Delaware River given. below Bordentown, and one passes through or near such historical places as Bound Brook, Millstone, Trenton, and Bordentown. Delaware River, the next objective point is Delaware sixty miles down the river. The navigation of the Delaware River is a rare treat. The river broadens and stretches out in pleasant vistas. point is the channel less than six feet in depth. This is found near the beginning at Kinkora Bar, and when that is safely passed there is an average depth of over At low tide many of the bars and flats seven feet. are exposed to full view, and the direction of the channel can easily be noted by the eye. At Delaware City commences the Chesapeake and Delaware Canal, which is fourteen miles long and has an average depth of nine feet. There are three locks in it, and all bridges have draws over the canal. The ordinary small motor boat can pass under these bridges without trouble. in the former canal the speed allowed is four and a half miles, and any violation of this rule may result in a fine of \$20. In approaching locks or drawbridges which are to be opened in either of these canals, the notice either by horn, bell, or whistle must be sounded at least three hundred yards away to secure prompt attention.

The Chesapeake Canal carries one to Back Creek near Chesapeake City, a short, crooked, and somewhat treacherous body of water, less than four miles in length. The shoals can be avoided, however, by keeping well away from either shore. Unfortunately, the channel is not marked by buoys or other danger signs. At some points Back Creek is only six and seven feet deep, but at others it is nine and ten feet deep and from 120 to 150 feet wide. The creek connects with Elk River, which runs to Turkey Point on the Chesa peake, a distance of eight miles. Elk River is wide Elk River is wide and deep enough to follow without trouble. Turkey Point is directly on Chesapeake Bay, and the wide expanse of water stretches 195 miles down to Norfolk. It broadens out as the journey extends. The views are all that one can desire, and boats of all descriptions increase in numbers. There are abundant good harbors and many famous towns and cities to One can spend weeks in exploring either coast and always find something new to enjoy. The western shore is generally followed by small boats to Norfolk, which takes one past the harbor of Baltimore, Annapolis, and other important places. Norfolk is reached by following the western shore, and Jamestown is just in the offing. The total distance from New York city to Norfolk by this route is approximately 352 miles, and It can be made in from four to five days, traveling at a speed of seven miles an hour; but as allowances must be made for passing through canals and locks, a week should be taken for the trip.

The requirements for such a trip are simple.

The requirements for such a trip are simple. A motor boat sixteen feet long and four feet beam can do it just as easily as one twenty-five feet in length and six feet beam. There is no necessity for provisioning for a long journey at any point, for towns and cities are passed constantly, where supplies can be purchased. If one chooses, the nights can be spent in hotels and boarding houses in the different towns. With a few cushions and blankets provided, sleeping on the boat will not be an unpleasant experience. Waterproof blankets should be taken along to protect the occupants from rain. On Chesapeake Bay a spray hood would prove very serviceable, and an awning to keep off the glare of the sun. The usual equipment of life preservers should be carried for emergencies. The fuel supply can be replenished at almost any point along the route.

It is said that a high polish may be obtained after nickel plating on small steel articles, such as screws, by tumbling them with leather and dry rouge. The articles are placed in a tumbling-barrel with leather scraps. Some dry rouge is put into the barrel along with the screws and leather and the whole is tumbled for some time. The rouge coats the surface of the leather, and causes it to act like a polishing wheel. Canvas scraps may be used in place of leather.

According to the Ironmonger, Mr. E. L. Rinmann, of the University of Upsala, claims to have discovered a new process for the electrical extraction of aluminium from blue clay, by which the cost of production is reduced to about one-quarter of the present rate.

#### Correspondence.

#### Salvage by Amputation.

To the Editor of the SCIENTIFIC AMERICAN

I was very much interested in your article in April 27 number of Scientific American on the manner in which the White Star liner "Suevic" was saved. But the writer is in error in saying this is the first time that a steamer has ever been saved by this process of amputation. The identical operation was performed on the large British freighter "Milwaukee" five or six years ago, when she went on the rocks off the coast of Scotland. Her after part was then floated to dock and the front part rebuilt on, by one of the large Scotch shipbuilding firms.

ARTHUR E. TIMMIS.

Mechanical Draftsman Northern Pacific Railroad Company, Tacoma, Wash. May 1, 1907.

#### Some Ideas on Mechanical Flight.

'To the Editor of the SCIENTIFIC AMERICAN:

The mechanics of bird flight have often been in dispute, considerable misapprehension still exists on the subject, and as the successful aeroplane will have to conform very closely to the laws governing bird flight, the subject is of some importance. It may be ques tioned whether rapid and sustained flight is sufficiently accounted for on the hypothesis of peculiarities in wing curvature, strength of the pectoral muscles, and the sustaining power of the wind. Whoever has observed the flight of a homing pigeon or the leisurely flappings of the crow, carrying it over the fields with the speed of an express train-and who knows some thing of the power expended in driving a wing model a few yards-must have been conscious of a deficiency somewhere in the accepted theory. A bird in rapid horizontal progress acquires momentum, the mode of flying undergoes a change, the wings are not then used solely for elevation and propulsion, but act in a third capacity, as supporters and accelerators of moit might almost be said that momentum flies the bird. While this is not strictly true, certain it is that it plays an important part in determining the ability of the bird to perform those evolutions and gyrations that have so astonished observers. Prof. Graham Bell in his treatise on kites, mentions having observed a kite advance into a strong breeze by virtue of its weight and velocity, and enunciates the law that momentum is the sum of weight and velocity. By it, flight may be accomplished without the use of the retaining cord. Success in aerial navigation will be obtained by a small, compact, high-powered machine of considerable weight, which will fly at a high speed, and having acquired momentum, consume very little power, if designed so as to utilize the force of gravity, as do some of the smaller flying creatures principally the sparrow—which in a flight of some duration makes a series of swift descents and ascents, regaining, by a few strokes of the wings, when near the top of the rise, the height lost in friction-a considerable saving in the power ordinarily required, could be effected. For a time dirigible balloons and slow-flying machines of large wing area will impede progress, but eventually these will be discarded in favor of the swifter machine, not only for reasons of economy, but because of the very much more impor tant fact that its small wing area, great weight, and high speed will enable it to penetrate and successfully combat the prevailing wind currents; in short, make it independent of the wind, which after all is the chief desideratum. It may be said in passing that the labors of Count Zeppelin and his contemporaries are so much time and money wasted. However much we may admire the courage and pertinacity of the Count, his judgment in spending a large fortune on such an unreliable and manifestly imperfect thing as a balloon-regardless of the form it may be made to assume—is scarcely to be commended. The balloon offers a quick and comparatively safe method for getting into the air, but its usefulness begins and ends there, for reasons that are too well known to need A good illustration of the comparative value of the balloon and flying machine, and which these latest attempts at locomotion in a measure parallel, is the old-time sailing vessel, wholly dependent on the wind, and owing its safe arrival to a favoring breeze, and a modern, up-to-date liner, forging its way into the teeth of the flercest gale by virtue of its weight and inherent power. My own design for an aeroplane—the construction of which must remain in abeyance, through lack of funds—shows a machine of 350 pounds including the weight of its operator (137 pounds) with a supporting surface of one square foot per pound, divided into two sets of superimposed planes, placed one behind the other and curved in the direction of their length. The framework to be con-structed from elliptical steel tubing supported on a long, slender, boat-shaped hull. I am experimenting with a means for obtaining automatic stability, which

I am confident will not only conquer this greatest of difficulties, but also that of arising vertically and alighting with safety. Granting that the means were forthcoming to properly perfect it, a machine of this with the hull fashioned from prepared descriptionpaper, say, to secure strength and lightness, and the superstructure of elliptic-shaped tubing to reduce the friction, equipped with my device for insuring perfect automatic stability and driven by four two-bladed propellers, actuated by a 25-horse-power engine of the lightest possible construction-would mark an advance in the line of march toward perfection so great as to leave very little to be accomplished. In regard to its sphere of usefulness, a misconception exists that requires correction. Even present-day writers on the subject have fallen into the error of ascribing as the principal retarding cause in the way of its more speedy perfection the fact that it cannot be used in competition with existing modes of transportation; but we have seen the automobile achieve a great success, chiefly as a pleasure vehicle, and there is no doubt that in its final analysis the flying machine will come to be regarded as the pleasure craft par excel-JOHN C. PRESS.

Scientific American

South Norwalk, Conn.

#### Aeronautical Enthusiasm.

To the Editor of the SCIENTIFIC AMERICAN:

over-enthusiasm shown by a large majority of would-be flying-machine inventors, and their desire to at once appear before the footlights of the world's stage, upon the first conception or dream of a plan to navigate the air is wonderfully apparent.

Many of them, too, get no further along in the mys tery of this great problem than the making of a few drawings, when, lo! it is announced to the world that Mr J. W. has, after years of study, practically solved the problem. Two or three of J. W.'s aerial flyers and a few hundred pounds of dynamite are the only essentials needed to strike terror to all warring nations.

How beautifully this dream of the airship inventor has been portrayed in the past few years, and how truly idiotic it proved to be after its exploitation!

The writer has in mind a few of these inventors, who, previous to the breaking out of the Spanish-American war, were telling the public how, upon short notice, with their dirigible balloons and flying machines, they could bring a war to a sudden close, once it had started.

To the believer in anything and everything, this was interesting reading; but, at the pop of the first gun, what become of these patriotic geniuses? Did they show up? Did any of them go to the front, and prove that they had really solved the great problem by destroying the enemy's army, or forts, or battleships? Did any of them destroy anything more than the paper pon which their boasts were written?

I believe that the Wright brothers, of Ohio, and

Santos Dumont, of Paris, are working along lines that offer the most feasible means of mechanical flight: but there is a great field for practical experiment be fore them. Mr. Hiram Maxim spent much time and some thirty thousand dollars on a purely mechanical machine of the aeroplane type, and then threw up his hands by donating his work to the British Museum.

I have had many suggestions placed before me for mechanical flight, some of them with merit; but in each case there was no money for experiment. lieve that the government should hold a fund to be portioned out in the way of assistance to sincere inentors in this line, the same as is done in some foreign countries.

The experiment which Prof. Robert W. Wood and Otto Luyties, of Baltimore, are about to try, that of raising a vessel into the air by means of propeller wheels, is not new. The experiments of Hiram Maxim in England and Prof. Ritchell, of Connecticut, both of whom have given their experience in testing the pulling power of propeller wheels of large and small diameters, and at high and low velocity, were, as nearly as I can recall, about as follows: Hiram Maxim found that an 8-foot wheel driven at a velocity of 150 revolutions exerted a pulling force of about eight pounds, and Prof. Ritchell found that a 24-inch wheel at a velocity of 2,000 revolutions, exerted about the same pulling force, 8 pounds.

These tests do not appear to hold out much induc ment to experiment along the lines of Prof. Wood and some others I know with similar ideas.

N. R. BRIGGS

[Mr. Briggs does not mention the lift per horsepower, which is the criterion by which propellers are judged as to their efficiency. Prof. Wood has obtained a lift of 3 pounds with an 8-foot propeller driven at about 150 revolutions per minute by a 1-12 horse-power This corresponds to 36 pounds to the electric motor. horse-power, while 20 is a fair average. In Maxim's experiments it was found that a small, high-speed propeller was more efficient than a large slow-speed one, while Prof. Wood claims the reverse to be the case,-EDITOR.]

#### Solution to the Watch Problem,

The following is the solution to the watch problem which appeared in our issue of April 20 on page 335: A watch derives its power of motion from the re coil of the mainspring, and the recoil is the balance and lever. For instance, if it takes 24 full turns of the stem to wind the watch, and the watch runs 24 hours when fully wound, then for each turn of the stem it will run one hour. A more simple method is to hold the stem firmly between the fingers and turn the watch around. In winding the watch to run for one hour, the ratchet on the main spring will click, say, 30 times, which proves that this watch runs two minutes for each click of the ratchet which is attached to the main spring. We will suppose it was 12 o'clock noon when the watch was last wound up, and you now wish to know the time. Beginning to wind it up, you count the clicks, and find that be-Beginning fore it is again wound up fully it (the ratchet) clicks 130 times. By dividing this by 30 we get 41-3, or 4 hours and 20 minutes, which added to 12 o'clock makes the hour 4:20 P. M. While watches are not all exactly alike, the principle is the same, and it is simply a case of mental arithmetic in order to be able to tell the time. But you must always remember the time of the starting point or first winding, and after that the time at the last winding.

The above was the method used by the poor old peasant, whose life mostly depended on his release, and who was immediately rewarded by the king with his liberty and a life pension.

#### Death of Sir Benjamin Baker.

Sir Benjamin Baker died on May 19 at Pangbourne, Berkshire, England.

He was born in 1840, and was undoubtedly one of the greatest engineers of the world.

The two engineering works by which he will be best remembered are the Forth Bridge in Scotland, and the Assouan Dam. Eiffel, the French engineer, declared the former "the greatest construction in the world." It is 2,765 yards long and cost \$15,000,000. It is built on the cantilever principle and its main spans are each 100 feet longer than the main span of the Brooklyn Bridge. Its steel towers, 360 feet high, give 151 feet headway above the Forth at high water. The Assouan Dam also cost about \$15,000,000.

is a mile and a quarter long and raises the level of the Nile sixty-seven feet.

The dam is 120 feet high, and varies in thickness from 82 to 26 feet. Behind it, in a lake of 140 square miles, is stored water sufficient to insure the irrigation of the Delta in the dryest season.

For his work as consulting engineer of this great work Sir Benjamin received from the Sultan the First Class of the Order of the Medjidie. He had already en made a Knight of the Order of the Bath and of St. Michael and St. George. He received several honorary degrees from the leading universities of Great Britain, and was a Fellow of the Royal Society,

#### The Current Supplement.

The current Supplement, No. 1639, opens with an article entitled "The Fate of the Temples of Philæ." Apprehension is felt by archeologists concerning the ultimate fate of the ruins of the temple as the result the projected increase in height of the Assouan harrage across the Nile by 23 feet. The current Sup-PLEMENT'S article presents an admirable study of the subject. The Census Bureau has just issued a report presenting statistics of women at work. This publication of nearly 400 pages is carefully digested, so that its more striking facts are readily available. A simple generator for laboratory use is described by W. M. ls. "Ionic Therapeutics" is the title of a contribu-Mills tion in which the therapeutic effects of electrolytic treatment are graphically described. The problem of protecting concrete from freezing and thawing is one which has baffled the engineer. Mr. Richard K. Meade describes how calcium chloride may be used for the prevention of freezing. The demolition of the great wheel at Earl's Court, which for twelve years has formed so conspicuous a feature of the London landscape, involved engineering problems of no mean order, It was inadvisable to blow down the structure by means of dynamite because of the presence of neighboring buildings; accordingly, it was necessary to take the wheel down piecemeal. How the work was accomplished is very thoroughly described in a well-illustrated article. A history of the Wright brothers' aeronautic experiments is given by Octave Chanute. A good review of experiments on European systems of electric canal haulage is published. Prof. Alexander Graham Bell's paper on aerial locomotion is continued. For nearly eight months in the year the householder in the eastern parts of the United States is confronted with the problem of heat, ventilation, catarrh, and coal bills. The condition of the air breathed in dwellings and offices is, therefore, worthy of attention. Mr. Wilford M. Wilson throws a flood of light on the sub-

ment, is a sort of relay place or half-way point on the

journey, which must be made on horseback most of

The dimensions of the bridges, according to esti-

mates and careful measurements that have been made. will give one something of an idea of their magnitude. The largest of the three, the great Augusta Bridge, has a span 320 feet and a height 348 feet, with a road way on top 30 feet wide. The Natural Bridge of Virginia with its span of 93 feet and height of 215 feet is a mere pygmy compared with this giant of the Rockies. The archway of the Caroline Bridge has a span of 250 feet and a height of 183 feet. The smallest of the three is known as the Little or Edwin Bridge. Though called little it is far from being small with its span 205 feet and a height of 121 feet to the top of the

These bridges all span dry canons, as the region is almost rainless, but this condition has not always held, as the ample evidences of erosion testify. The structure of the bridges is peculiar and interesting. They are dikes in a sandstone region, and these dikes may be traced across the mesas to other parallel canons, where they form other natural bridges. The dikes themselves are a mixture of lime and sandstone, and the whole region overlies a limestone stratum, which in turn rests upon granite, as may be seen in the canon of the Colorado River. As one gazes on these mammoth structures he wonders how even Nature, that great architect, with only water as a tool, could accomplish such enormous tasks as these, and we wonder how many years were consumed in the building. No one knows. Conditions in this region were once much more favorable for water

erosion than at the present time. For the formation

of such structures as we find here it is essential that

the limestone consist of massive, thick beds, compara-

the way.

roadway that crosses it.

#### SOME UNKNOWN AMERICAN NATURAL BRIDGES. BY T. S. PAR

In the southeastern part of Utah, on the southwestern slope of the Blue Mountains, in San Juan County, which leads down to the Colorado River. In fact, all of the natural bridges of this region are in canons leading down to the Colorado. The large bridges are in the very wilds of the continent, about one hundred



The Caroline Natural Bridge, San Juan County, Utah. Span, 250 Feet; Height of Arch, 188 Feet.

far from the main lines of travel and in a region almost inaccessible, are dozens of natural bridges varying in size from a few feet to hundreds of feet across. of the largest are shown in the accompanying pictures and they may well be classed among the wonders of the world.

These three bridges are located within a radius of three or four miles, and many smaller ones are found within a comparatively short distance. The smallest of the three shown is a giant compared with the Natural Bridge of Virginia, with which every one is

On account of the distance from railroads and the difficulties encountered in making the trip, but few people have visited these curiosities, and their discovery being comparatively recent, but little is known about them. Only within the last year or two has any thing like a scientific study been made of these peculiar formations. In 1905 Salt Lake City men visited the region, and the scientists of the party made an extended study of the structures and careful measurements as well as numerous photographs.

A picture gives but a faint idea of the magnitude of these gigantic structures, the largest of which is to the natural bridges of the world what the Grand Cañon the Colorado is to the gorges of the world. claimed that the Augusta Bridge is the largest known natural bridge in the world; but Mr. Charles F. Loomis in his interesting book, "Some Strange Corners of Our Country," describes a natural bridge in Arizona that is large enough to contain a five-acre peach orchard upon its floor. Its structure is, however, radically different from that of the Utah bridges, so that it cannot be classed with them,

These three bridges are situated in the White Cañon,

and twenty-five miles from Yellow Jacket Cañon, Colo-

rado, and one hundred and fifty-five miles from Cortez,



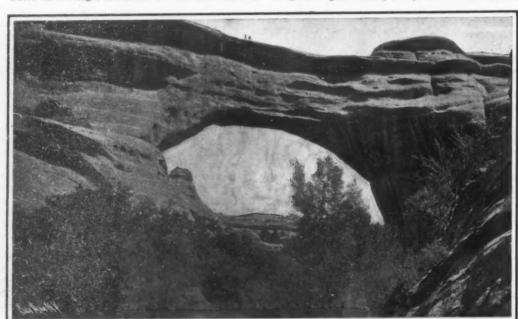
The Little or Edwin Natural Bridge, San Juan County, Utah. Span, 206 Feet; Height, 121 Feet.

Colorado, the nearest outfitting point for travelers visiting the region. Bluff, Utah, a small Mormon settle-

tively free from alternating layers of sandstone or shale. Along the downward line formed by the inter-section of two joint planes the waters slowly find their The waters are laden with acids, gathered from the air and from vegetation, which was once much more abundant in this region than now, and solution takes place slowly, forming what are called sinkholes. From these the solution works laterally along the planes of bedding, and often at several levels. Thus a region may become honeycombed with a network of vertical and horizontal passages. After these cavernous passages become large enough to permit the free flow of water, they may be enlarged and deepened by mechanical erosion. As the excavation progresses, the roofs of passages which lie near the surface are weak ened and fall in. Thus some gorges originate, and wherever portions of the roof remain, the so-called natural bridges are formed. In the case of the Utah bridges, the dike structure probably accounts in a large measure for their immenae size.

There is another curious natural bridge in New Mexico. It has an arch of only about 60 feet span, but it is remarkable because it was carved, not by water, but by sand-laden winds, which are responsible for so many of the beautiful and fantastic erosions of the dry Southwest.

The Japanese legation has, states the Brazilian Review, sent word to the Brazilian minister of foreign affairs that there will shortly arrive in Rio de Janeiro a large liner, belonging to a Japanese shipping company, which is fitted up as a floating exhibition of Japanese products.



The Great Augusta Natural Bridge, White Caffon, San Juan County, Utah. Span, 320 Feet; Height, 348 Feet; Width of Roadway on Top, 35 Feet. SOME UNKNOWN AMERICAN NATURAL BRIDGES.

#### A HOME-MADE BAROMETER.

To acquire a certain amount of weather lore should be the object of every gardener. All the changes which come about in the course of the year are so intimately associated with the well-being of plant life, that the elementary study of meteorology is a matter in which every horticulturist should engage. In this connection the possession of a fairly reliable barometer is essential. But in their cheapest forms the instruments are somewhat expensive, and considering that in essence the barometer is one of the simplest contrivances, it occurred to the writer that it would not be a very formidable matter to make one.

As is we'! known, a barometer is nothing more than

a contrivance for measuring the weight of the air. A glass tube closed at one end and fillwith mercury, ed then immersed in a bath of the mineral without the ad mission of air, is an elementary form of the instrument. When the tube is upright, the column of quicksilver is seen to fall four or five inches, leaving a vacuum at the top. It will be evident that the height of the mercury in the tube responds to the variations in the weight of the atmosphere pressing on the bath of mercury. mercury. The relations of movements of

the "glass" to the weather are of course simple enough. When the atmosphere is heavy it causes the mercury column to rise, indicating fair weather; and conversely when the atmosphere is under low pressure the mercury column subsides, indicating the approach of a storm.

For the construction of a home-made barometer, purchase about three-quarters of a pound of mercury, a glass tube three feet in length and closed at one end, and a small glass recentacle four or five inches long This should be large enough to take the end of the long glass tube, allowing a quarter of an inch or so The wood necessary for the construction of the frame is likely to be found in almost any house It is desirable that this work should be taken in hand in the first place. To make the frame take a board about three feet three inches long and four inches wide; make the whole nice and smooth. Now cut two strips of wood, say thirty inches long and one and a quarter inches in width. Screw these to the board far enough apart to allow the glass tube to be dropped in between them, at the same time taking care to place them four inches from the bottom of the board. Along the bottom of the board fasten a strip of wood sufficiently wide to support the glass receptacle. Add two pieces of wood to either side of the board, these to run up to where the two long strips terminate. this way will be formed the three sides of a little

box. A piece for the top of the box must have an archway scooped out in the center to allow for the passage of the tube. A square piece of thin wood may be cut to form the lid of the box. After applying some stain to give the wood a finish the frame is complete.

The next matter for consideration is the filling of the small glass receptacle and the tube with mercury. In filling the tube a funnel formed out of a sheet of paper will be found useful. When the tube is full, place the finger over the orifice. Then invert the tube, and without admitting any air immerse the end in the mercury contained in the receptacle This is likely to be rather a difficult undertaking, and perhaps the best way of all to accomplish it is to tie a piece of skin or leather



Filling the Mercury Tube.

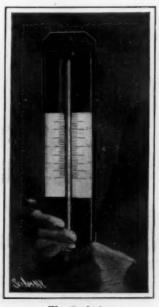


very tightly over the upper end of the tube after it is full: then immerse, and finally cut away with a penknife the twine which binds the skin. If this has been accomplished without letting in any air, the column of mercury will be observed to fall several inches. If atmospheric bubbles are to be seen working their way upward, the tube must be refilled.

tube and receptacle must now be carefully removed to the case. The contrivance is best fixed into its position by looping wire round the tube in about four places, and twisting these tightly at the back. The scale is easily prepared. Consult a reliable barometer in quiet weather, and when this stands at 30.00, make a slight mark in the woodwork opposite the level of the mercury in the home-made article. On a piece of paper rule out your scale for the two sides of the glass to the extent of about four inches; dividing each into tenths. Put the central inch at 30.00, and number the inches up and down accordingly. Paste the slips of paper on either side of the tube, and cover the re-ceptacle with the lid which has already been prepared, and the instrument is complete. The barometer should be kept in an upright position, and must never be hung where the sun will fall on it. It is not claimed that this contrivance will work with extraordinary accuracy, but if reasonable precautions are taken in its construction, the instrument should record the varia-

> tions in pressure with fair reliability.

Reliable English place authorities the world's production of spelter during the year 1906 at 688,300 of 2,240 pounds each, showing a slight over the 647,720 tons produced in 1905. Of the total production of 1906 Europe is credited with 491,045 tons, of which Belgium 150,060 produced tons; Rhine, 67,-615; the Nether-lands, 14,420; Great Britain, 51,-France and Spain. 52.940: Stlesia, 134,180; Po-



Place.

land, 9,460, and Austria and Italy, 10,610. Australia produced 1,010 tons, and the United States outranked any other nation, her production amounting to 196,545 as against 180,360 tons in 1905. Besides producing the largest quantity of spelter, America showed the largest increase of any of the producing countries.

#### American Grain Losing Ground.

At a recent meeting of delegates representing all the leading grain dealers of Europe, it was decided that no decisive action would be taken at present with regard to grain trade with the United States, the delay being for the purpose of giving American exportan opportunity to improve existing conditions, and to afford them time to make a thorough investigation

> of the complaints of European deal-If, however, ers. no improvement appears within a reaonable time, it is declared that an absolute boycott of American grain will be instituted. Even at the present time there is absolutely no sale for American grain in many localities, this being especially noticeable in the Rhenish - Westpha-lian district, where Argentinian wheat has taken the place formerly held that from the United States.

At the meeting referred to, many cases were cited where American grain arrived in ex-

tremely bad condition, being moldy and not grading to sample, and in a number of instances bordering very closely upon swindling. Formerly there was a most flourishing trade in all American grains in the Rhenish-Westphalian district.

#### The Platinum Deposits of California,

Members of the U.S. Geological Survey, who are now in San Francisco, are investigating the recent discoveries of platinum in several counties in California. A bulletin will soon be issued on the tests of black sands which were conducted on the Pacific coast and elsewhere more than a year ago. The inquiry was started originally for the purpose of locating rich deposits of platinum. The investigation developed that there is platinum in 120 places in the United States; but that some of the largest and most profitable fields for commercial exploitation are in Del Norte, Siskiyou, and Trinity counties, in California. Platinum is also found in considerable quantities in Plumas and Butte counties.

A tin mine in the extreme north of the province of Kwangsi, China, is operated on a small scale, its product being exported through the port of Wuchow. Another tin mine is to be opened in the prefecture of Wuchow.



The Mercury Tube Inverted.



Inserting the Tube in the Mercury Receptacle

The Tube Immersed in the Mercury Receptacle.



Fastening the Tube to the Frame.

A HOME-MADE BAROMETER.

#### THE WONDERFUL SULPHUR MINES OF LOUISIANA.

The extraordinary richness and extent of the mineral resources of the United States are proverbial, and all things considered, in the whole range of the mining industry it would be impossible to find a deposit which, relatively, in its richness and purity exceeds the sulphur mines of Louisiana. These are unique both in their geological formation and in the originality and daring of the methods adopted for the recovery of the metalloid.

The deposits in question are situated near the little town of Lake Charles near the coast of the Gulf of Mexico, and close to the border between Louisiana and Texas. They belong to the Union Sulphur Company, to the untiring patience and inventive skill of whose president, Mr. Herman Frasch, is due the present ingenious and very successful method of recovery. Before proceeding to a description of this method, it is necessary to make clear the character of the deposits and the probable method of their formation. The large number of boreholes which have been sunk have revealed the presence, at great depth, of a vast extinct geyser, whose operations must have ceased far back in geological ages, the sulphur layers having been deposited in the tertiary age, either Eocene or After passing down, first through 200 feet Miocene.

Miocene. After passing down, first through 200 feet of clay and then through 200 feet of quicksand, and 80 feet of sand and gravel, the drills revealed the presence of a vast cone or mountain of limestone, approximately oval in form, the lip of the cone having a width of about 200 feet, and the mouth measuring from one-third to one mile across. A portion of the top of the cone is covered by a deposit of broken limestone, which varies in thickness from nothing to 150 feet, at the edges. After the drills had penetrated through this overlying stripping, they entered a huge deposit of sulphur and limestone, consisting of about 30 per cent of limestone and 70 per cent of pure sulphur. Below this was found a deposit of gypsum 450 feet in thickness, and underlying the gypsum is a deposit of salt. Surrounding and covering the walls and summit of this cone, with its valuable contents, is a bed of sand.

The discovery of this mine resulted from the efforts of a company which was formed in 1868 to search for petroleum, the presence of which was indicated by oozings from the surface of the ground. Two years later, attempts were made to extract the sulphur which the borings for petroleum had revealed; but the impossibility of controlling the abundant sub-surface waters of this region, which is almost at sea level, rendered all attempts to recover the sulphur by the ordinary mining methods abortive.

The present successful system may be said to date from the year 1891, when the first patents on a process for recovering sulphur by liquefaction were taken out; but it was not until the year 1895 that the inventor succeeded in securing the property containing this deposit, and not until seven years later that the many difficulties in the way of mining the sulphur in this novel manner were overcome and the process brought to a state of perfection which made the new method a financial success. The quality of the product of the Union Sulphur Company is excellent, showing upon analysis a purity of more than ninety-nine per cent.

Briefly stated, the sulphur is melted by means of

Briefly stated, the sulphur is melted by means of superheated water which is forced down into the deposit through iron pipes. The melted sulphur, being insoluble in water, and of greater specific gravity, falls

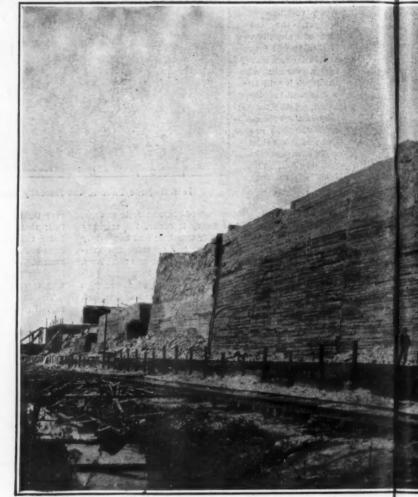


Wall of Sulphur, Showing a Pocket of Liquid Sulphur Long After Exterior of Mass Had Solidified.

Breaking Down and di

to the bottom of the well, whence it is raised to the surface by means of an air pump. On the surface it is allowed to congeal in the form of huge square masses, and subsequently is broken up and loaded on to the cars for shipment.

The details of the process are as follows: A well is drilled in much the same way as for petroleum, to the bottom of the sulphur bed. Down this well is run a system of pipes, one within the other, until it extends not quite to the bottom of the well. The outermost pipe is 10 inches in diameter; within this is a 6-inch pipe, inside of which is a 3-inch pipe, and within that a 1-inch pipe. heated in a battery of boilers to a temperature of 335 deg. F., is forced down through the annular space between the 10-inch and the 6-inch pipes, and issues through a number of perforations in the side of the pipe at a point two or three feet above the bottom of the well. The water, because of its heat and pressure, forces way through the seams and crevices of the limestone rock, attacking and melting the sulphur, and causing it, because of its superior gravity, drain down to the bottom of the well. Here it enters the bottom of the pipe through a number of perforations, and passes up through the annular space between the 6-inch pipe and the 3-inch pipe. Normally, the two columns of liquid, water and sulphur, would stand equilibrium at different levels, whose height would be inversely as their respective specific gravities, the water column being twice as high as the liquid sulphur column; so that



Solid Mass of Pure Sulphur, 40 Feet High,



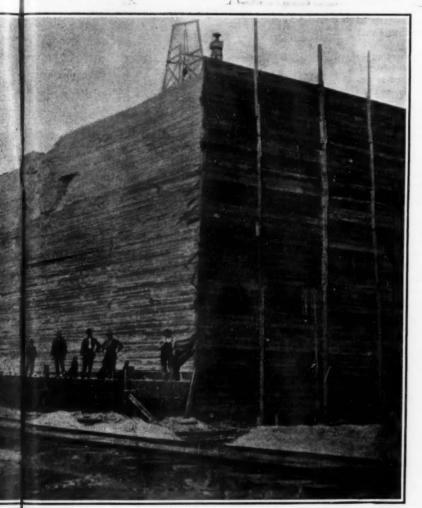
Panorande View of the Sulphur Recovery Works, Showing the Derri



id ling a Deposited Bin



Three Wells Pumping Sulphur Into a Bin 250 Feet Wide by 350 Feet Long.



gh, Wooden Walls of Bin Had Been Removed.

when the top of the water column was at the level of the ground, the top of the liquid sulphur column would be at a point halfway between the bottom and the top of the pipe. In order to bring the sulphur to the surface, compressed air is forced down through the 1-inch pipe into the liquid sulphur, and the density of the latter is thereby reduced, until it is less than that of the water, and the mixture of sulphur and air rises and flows out in a steady stream at the surface, as shown in one of our illustrations.

rom what has been said above, it will be understood that the radius of action of the hot water, as it issues from the bottom of the tube, will be dependent upon its pressure and heat. That is to say, it will extend through the seams and fissures of the limestone rock, melting out the sulphur, just as far and just as long as it can maintain its heat above the melting point of the sulphur. As the sulphur, because of its greater specific gravity, drains away to the bottom of the well or pump, the water takes its place, although, of course, there is a gradual subsidence of the ground to fill the voids thus produced. From 400 to 500 tons of sulphur have been known to from a well in a single day, this rate being maintained for weeks at a time, and one well has actually furnished over 60,000 tons of sulphur. The wells are sunk at distances of from 50 to 100 feet from each other, and in this way this enormous deposit is being gradually exploited. The subsidence of the ground, as might well be imagined, is on a colossal scale, the surface having sunk over a large

area to an average depth of 30 feet. The mere work of filling in this depression is no small task, hundreds of carloads of dirt having been hauled for this purpose.

Since the liquid sulphur comes to the surface over 99 per cent pure, it is not necessary to subject it to any treatment to prepare it for the market. Consequently, it is allowed to flow into large open bins built on the ground, areas measuring about 250 by 350 feet being bulkheaded in with timber for this purpose. The bins are of sufficient area to permit the layers to cool, as the sulphur flows into them, the layers forming and cooling first on one side of the bin and then on the other. In this manner a monolithic mass of pure sulphur, from 40 to 50 feet in height, is formed. The sulphur bins are intersected by tracks; and when a shipment is to be made, the boards surrounding the mass are taken down, and the wall of sulphur is broken up by laborers and wheeled into the cars.

The illustration giving a general panoramic view of the plant shows thirty of the derricks by which the wells were driven, and several of the large boiler plants for producing the superheated water. Although the driving of the wells and putting down of the tubes is a large item of expense,

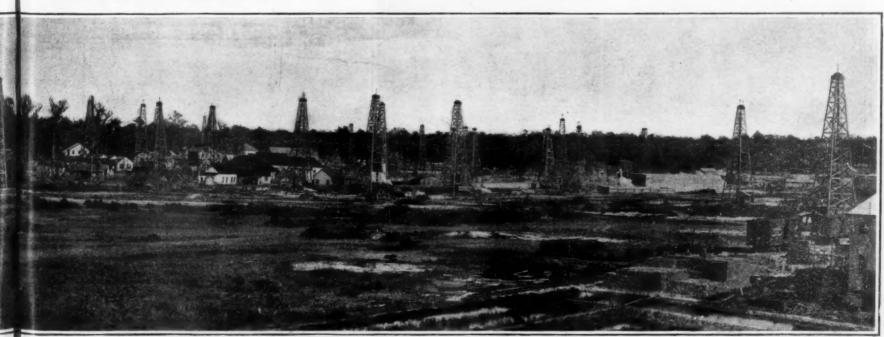
the principal cost, of course, is the production of the enormous volumes of hot water, for which latter purpose a total of 24,000 horse-power of boilers is at the present time employed. Nevertheless, the sulphur rock is so extremely rich, the deposits of such vast extent, and the output so large and of such pure quality, that the Louisiana sulphur mines to-day are a great factor in the sulphur markets of the world. annual consumption in the United States and Canada is about 200,000 long tons of elementary sulphur, and until the last few years the production of domestic sulphur averaged less than one per cent of the total consumption. In 1902 the domestic production of elementary sulphur was 7,433 long tons, and our importation 174,939 long tons. From these figures it can be easily seen that the United States, until very recently, has depended on Europe for the bulk of its sulphur supply. The successful development of the Louisiana mines, however, has put this country in a position to meet the entire domestic demand, and the Union Sulphur Company is in a position to place its product in the European markets in competition with the great sulphur mines of Sicily, which have hitherto been the main producers for the whole world.

#### Electroplating With Cadmium.

As cadmium can now be had at a reasonable price, it may be of interest, says a writer in the Deutsche Metallindustrie Zeitung, to know that there may be obtained an absolutely satisfactory plating therewith by galvanic deposition. Up to a recent date, however, attempts in this direction met with no success.

Cadmium is soft, has no caustic action, does not readily dim under the action of vapors containing sulphureted hydrogen, and its color is as white as that of tin, although not so white as that of silver. As compared with the latter metal, however, the galvanic deposit is harder and permits a higher polish.

Experiments show that for this purpose a solution of cadmium carbonate is best, and that the most favorable results may be obtained by the employment of such a solution. To make this latter, a solution of any soluble cadmium sait in water is treated with sodium carbonate. Cadmium salts are to be had in the



the Derricks by Which the Pipes Are Sunk to the Sulphur Deposits.

market, or one may make them from the metal. If the metal be used, the following process is employed: 85 grammes of metallic cadmium are dissolved in a mixture of 2,180 grammes of concentrated nitric acid and 10 of water in a glass or porcelain vessel. When

QUICKSAND

QUICKSAND

SULPHUR
ALIMESTONE FROM GE
65/ SULPHUR
GS/ SULPHUR

These deposits are contained within the mouth of an extinct geyeer which in the course of geological ages was buried in eand, quicksand, and clay. The sulpaur is melted out of the limestone rock by forcing down enormous volumes of superheated water, and then in the liquid state raised by compressed air to the surface.

#### Approximate Section Through the Sulphur Deposits of Louisiana.

all the metal is dissolved, 2.3 liters of water must be added and the whole heated to the boiling point. There is then made a solution of 453 grammes of sodium carbonate (washing soda) in 2.3 liters of hot water, and this solution is added in small quantities to that of the cadmium, while constantly stirring the mixture. There will be a white precipitate of cadmium carbonate. Sodium carbonate is added until no more cadmium carbonate is deposited. In this condition the solution will show an alkaline reaction. It is then allowed to settle; the white cadmium carbonate will rest

ed as a precipitate; and as nitrates are well known to be injurious to good working of a galvanoplastic bath, they must be entirely removed.

There is then made a solution of 255 grammes of pure potassium cyanide in 1.2 liters of hot water. In

this the plastic cadmium carbonate is dissolved, rapidly forming a clear liquid. The solution is next, by the addition of about 3.4 liters of water, brought up to about 4.5 liters, and is then ready for use. The proportions of the substances in the solution will be: Water, 4.5 liters; potassium cyanide, 255 grammes; cadmium, 85 grammes. The solution should show a density of about 8 deg. Baumé.

If necessary, there may be used instead of metallic cadmium, the chloride or the sulphate of the metal. This may be dissolved directly in water. They are then precipitated with washing soda, but a greater quantity thereof must be taken. Where the chloride is used, there must be employed about 170 grammes, as it contains only 50 per cent of cadmium. If the sulphate is employed, 595 grammes must be used, because this contains only about 1/7 its weight of metallic cadmium.

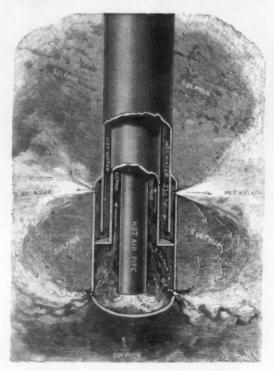
Commorcial cadmium carbonate may be employed; but it has the disadvantage that it is not very soluble.

The cadmium bath, made according to the above formula, is clear and bright yellow in color. For the anode there is employed a cadmium plate. This can be made by melting cadmium and pouring it on an iron plate, or by rolling the metal into a sheet. Both the cast and the rolled anodes give good results.

When the above solution is used for electroplating, there may be obtained a faultless deposit with either a cold or a hot bath; but the brightest and firmest deposit is obtained when the temperature of the solution is between 50 deg. and 65 deg. C. (112 deg. and 149 deg. F.).

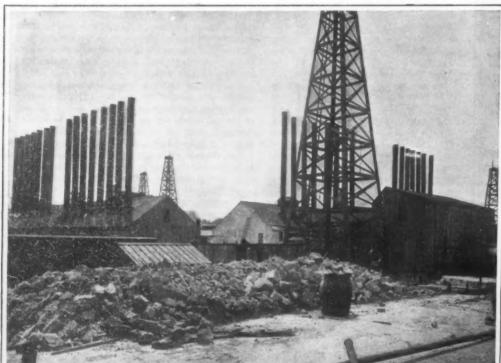
#### Novel Method of Conserving Storm Waters in Southern California.

At this time, when enormous sums are being expended for the storage of storm waters and the construction of various irrigation projects, the novel method of conserving storm waters in Southern California may be of interest. Pomona, a city of 8,000 inhabitants, was formerly supplied with water from artesian wells, but as the number of these increased, many of them ceased to flow, and pumping became necessary.



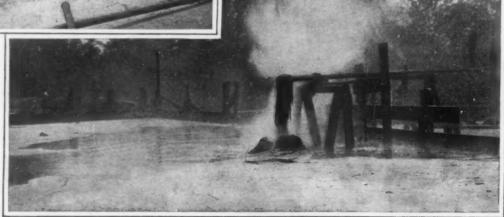
Section Through Bottom of Pipe of Sulphur Well.

Since that time many more wells have been sunk and pumping plants established, which caused the water level to fall, during the irrigating season, to 80 feet below the surface. A tunnel was driven nearly 7,000 feet into a gravel drift above the wells, until now the end of the tunnel is 125 feet below the surface. The water in the tunnel diminished as that in the wells lowered, even though a number of flowing wells were obtained in the bottom of the tunnel. Four years ago the winter flood waters from San Antonio Canyon, about four miles distant from the tunnel, were diverted from their course and spread over the rocky land above the head of the tunnel. A stream of several thousand inches, when "fanned out," disappeared within a few hundred yards and about two miles from the tunnel. The following September the water level in the wells below rose several feet, and the flow from the tunnel was materially increased. Title was then secured to 6,000 inches of storm waters, and each year the spreading of storm waters has been systematically carried on. The cost is small, two men doing the entire work. The water level, which falls as a result of pumping operations during the early summer months, has risen during September each year since storm waters have been spread. The average height of water in the wells has risen many feet, and the flow from the tunnel has increased to such an extent that the city now derives its entire domestic supply from that A number of wells are now flowing for the first time in ten years. This flooding begins usually in December and continues until May or June, depending on the amount of rainfall during the winter months.



General View of a Small Part of the Wells and the Boiler Plant for Producing the Superheated Water.

on the bottom. The liquid above is to be decanted and thrown away. The vessel is now to be filled with hot water, and all well stirred and then let stand. The clear liquid should be poured off, and hot water again added. When the precipitate has settled and the liquid is decanted off the third time, the white cadmium carbonate which remains on the bottom of the vessel is washed five times with hot water and filtered. In order to thoroughly wash the precipitate, it is necessary to decant the liquid thoroughly therefrom before fresh water is added. If this is not done, the impurities remaining in the solution will only be diluted, not washed out. The object of the thorough washing is entire removal of the sodium nitrate form-



The Pure Liquid Sulphur is Forced Up Through Pipes and Flows Into Huge Vats Where It Solidifies.

THE WONDERFUL SULPHUR MINES OF LOUISIANA.

## RECENTLY PATENTED INVENTIONS.

Pertaining to Apparel,
AUTOMOBILE-CAP.—C. K. LIEBESKIND,
ew York, N. Y. The cap is especially adapted for automobiling and similar exerci bugh capable of several uses. Means are covided by which the wearer can protect the ce and eyes, and be afforded a clear vision objects at the front. Ventilation of the p is secured without causing a direct draft on the wearer's head.

#### Electrical Devices.

Electrical Devices.

HIGH-TENSION INSULATOR.—L. STEIN-BERGER, New York, N. Y. The more particular object of this invention is to produce a type of high-tension insulator suitable for heavy currents and adapted to prevent arcing from the line to the support under conditions where such arcing might otherwise take place. Mr. Steinberger also provides a plurality of supporting portions for the conductor, and also means for supporting simultaneously, a plurality of conductors upon the same insulator. of conductors upon the same insulator.

HORIZONTAL SUPPORT FOR CONDUC-ORS.—L. STEINBERGER, New York, N. Y. By eans provided in this patent sawing action to to longitudinal movement of the cable in HORIZONTAL SUPPORT FOR CALL STEINBERGER, New York, N. Y. ) ans provided in this patent sawing actie to longitudinal movement of the cable ection of its length is unable to cau rasion of insulating material, as all wear to cause up by the wearing plate. Should the break, the slack cannot extend farther than the two insulators on opposite sides of the break. Means provide, if desired, for ad-justing the cable. In case of strain of cable, the break. Means provide, if desired, for adjusting the cable. In case of strain of cable, while sustained ultimately by the insulator, it need not in every instance be upon the same identical part of the insulator, but may be distributed to advantage to increase the strength of the insulator.

strength of the insulator.

INSULATING DEVICE.—L. STEINBERGER, New York, N. Y. The invention provides an insulator pin containing an insulated strengthening member embedded therein; increases mechanical and dielectric strength of the member, and renders the pin water-tight at its base. Provides a water-shedding course for conveying moisture away from the pin and cross-arm, and increases insulating qualities of the pin and its parts. Maintains the arm comparatively dry adjacent to the hole in the arm. Holds the pin on the arm and carries off the water running down the pin to either side and away from the arm.

ELECTRIC PUMP.—W. LAMBERT, Sunny-

and away from the arm.

ELECTRIC PUMP.—W. LAMBERT, Sunnyside, Wash. The invention has reference to pumping mechanism, and more particularly to electric machinery used for actuating a pump. It further relates to means for automatically throwing the pump and the electric mechanism out of action when the water in the tank reaches a predetermined level.

ELECTRICAL ADVERTISING-CLOCK. EERS, Decatur, Ill. A window in has behind it a flexible advertis h is intermittently moved to exp the advertisements in regular succession, the rolls for carrying the strip being connected with and operated by electro-magnetic devices into action by a circuit closer under control the clock, which at intervals shifts the of the clock, which at intervals shifts the advertisements; mechanism being also provided by which, when the strip is completely unrolled from one roll and wound on the other, the direction of motion of the rolls is automatically reversed, so as to send the strip back again in the opposite direction.

#### Of Interest to Farmers.

DISK CULTIVATOR.—A. JOLLY, Seward, Kan. The object in this improvement is to provide a drag frame adapted to support a a drag frame provide a drag frame adapted to support a frame upon which disk gangs are mounted, and to adjust the gang frame and disk frames vertically relatively to the drag frame; to provide means for adjusting the luner ends of the disk gangs vertically and horizontally, and also to provide shields adapted to travel between the center disks of

HAY AND GRAIN LOADER .- A. S. JOHN HAY AND GRAIN LOADER.—A. S. JOHN-STON, Beigrade, Mont. The aim of the inventor is to provide a device for loading shocks of hay and grain from the field into a hay rack drawn by the machine, and to so construct the machine that the fork can be elevated and dumped at any desired time and in an expe-ditious and convenient manner, to deposit the shocks either in the front or rear protion of shocks either in the front or rear portion of the hay rack.

#### Of General Interest.

SIGNAL.—C. P. Ruggles, Osawatomic, Kan. The invention refers to signals, especially to signal flags. The object is to produce a signal carrying several flags, any of which may be quickly brought into view when desired; a further object being to construct the parts so as to enable the signal flags to adily removed when using the same as an eary signal. It constitutes an improveof the invention described in an applicaformerly allowed to Mr. Ruggles for a

WIRE-STRETCHER.—F. W. REICHERT,
Granton, Wis. This inventor utilizes a screw
for the purpose of applying power to the
desired purpose, the construction having the
advantage that it possesses great power, will
not slip, and can be reversed so that it can
be used from either side, and accordingly the
Patent Nu

does not have to be turned back every time it is used, but the stretcher can be simply turned over for the next operation, the wire being attached to the opposite end of the screw, which can then be operated in the reverse direction.

NON-REFILLABLE BOTTLE .-- A. PAROU TAUD, New York, N. Y. The stopper in this bottle is specially constructed for preventing refilling of the same, and is made a permanent part of the bottle's neck. Am g the nent part of the bottle's neck. Among the objects of the invention is to provide a stopper that is practical to manufacture, especially of such materials as glass, porcelain and the like, and to prevent the refilling of the bottle as when inverted, by pressure or infiltration. stopper cially of and the

WOVEN PILE FABRIC.-W. A. MINIFIE. WOVEN PILE FABRIC.—W. A. MINIFIE, Little Falls, N. J. The invention pertains to carpets of the tapestry, Brussels or velvet type, and its object is to provide a fabric which has an exceedingly strong and durable body and in which the pile threads are securely bound in place. In weaving the fabric a special tension device is required for taking up the slack which would naturally occur in the binding warp.

SWIVEL ROPE-SOCKET FOR WELL-

ceur in the binding warp.

SWIVEL ROPE-SOCKET FOR WELL-DRILLS.—O. E. LINDHOLM, Roy, Ter. of New Mex. In drilling, the cable is under strain when lifting the drill tools, and hence it then untwists to a certain degree so that the drill drops, the cable being more or less slack, it twists back or resumes its full twist. A swivel is introduced between the cable and the drill, and when the weight of the drill tools is imposed on the cable, the friction of the swivel prevents it from acting, that is, rotating, but when the weight is released, the swivel turns readily. The swivel is for practical use for this purpose.

IRON-FENCE CONSTRUCTION.—J. B.

ical use for this purpose.

IRON-FENCE CONSTRUCTION.—J. B. LINDENSCHMIDT, Evansville, Ind. The invention relates to improvements in the construction of iron fences containing posts supported on a cast iron base, whereby longitudinal rails are supported which carry pickets or other equivalent members, to fill in or close intermediate spaces. It also relates particularly to means for securing the posts to cast iron bases whereby rusting at the hottom of the bases whereby rusting at the bottom of the posts is reduced to a minimum.

posts is reduced to a minimum.

DIGESTER-COVER.—G. D. HUNTINGTON, Watertown, and A. R. O'NEILL and F. P. NOONE, Potsdam, N. Y. The improvement refers to apparatus for making paper by the sulfite process, and the aim is to provide a cover or door for the acid tanks of sulfite digesters, and arranged to prevent a jointless surface to the acid in the tank, with a view to prevent quick destruction or deterioration of the cover healt by the tank action of the acid. prevent quick destruction or deterioration the cover body by the action of the acid of the cove in the tank.

EDUCATIONAL APPLIANCE.-V. BÉTIS EDUCATIONAL APPLIANCE.—V. Bétis, 10 Loris road, Shepherd's Bush, London, W. England. This educational appliance is designed more particularly for kindergarten work and whose general character is that of a counting frame in which is arranged a plurality of units in the form of cubes or blocks of any shape, bearing each a plurality of letters, figures, colors, or other differential faces, susceptible of the various grouping or arrangements required by such work.

FENCE.—J. E. Tyler, Roxoble, N. C. The

ments required by such work.

FENCE.—J. E. TYLER, Roxoble, N. C. The invention refers particularly to posts having a concrete base and a wooden or similar standard. This base may, if desired, be reinforced by wires extending longitudinally within the post and disposed interally and having their ends coiled or deflected. The wooden standard is held clear of the ground by the base in order to retard decay and thus lengthen the life of the standard. the standard.

the standard.

HOLDER FOR GRAPHOPHONE-CYLIN-DERS.—W. KRENRICH, Bloomfield, N. J. The holder is of skeleton formation. Its arms coming in contact with inner faces of the cylinders are of spring material, secured at one of their ends to a support, and the arms are curved where they connect with the support and frame, thence substantially straight with slight outward inclination and free at their lower ends, whereby as a cylinder is slid over a holder the arms are pressed inward and brought in close frictional engagement with the cylinder throughout the length of their the cylinder throughout the length of their straight sections, and the cylinder is held from lateral displacement, yet readily removed from the holder without danger of damage.

SHAVING CUP .- S. ATTANASIO, New York, Shaving cur.—B. Attanasio, New York, N. Y. The intention in this case is to provide a cup capable of being readily and thoroughly cleansed, and provided with means for isolating the soap from the water, thus preventing impregnation of soap with water used in previous shaving; also for holding the soap firmly in position in the cup.

WEIGHING - SCALE. --A. CHRONIK, York, N. Y. The invention pertains to meas-uring instruments, and its object is to provide instruments, and its object is to provide le, more especially designed for accurately quickly weighing small quantities. The lng scale is very simple and durable in fuction, and permits the accurate weigh-t exceedingly small quantities. and quickly weighing sca

ley, but by mounting a tool carrier and guard upon the crank arm rather than by providing a separate shaft therefor, the device is rendered much simpler and less costly. To remove the carrier, it is merely necessary to withdraw the pin of the crank arm, and the tool carrier may then be readily and quickly the rails instead of the inner, the rails being correspondingly disposed.

SHEARS .- J. COOK and J. F. BRADY, New SHEARS.—J. Cook and J. F. Brady, New Paynesville, Minn. The shears are designed more especially for cutting tin and other sheets of metal or tough material. The lower blade is formed with a laterally and rearwardly bent arm which lies in a horizontal plane at right angles to the normal plane of the blades and which serves to balance the shears and support the tin while it is being cut. cut.

GATE OR DOOR LATCH .- J. S. BRO GATE OR DOOR LATCH.—J. S. BROWN, Ohiowa, Neb. The invention refers to latches such as used on gates or doors, and the object is to produce a simple latch which will operate to hold the door or gate in an open as well as in a closed position. The inventor provides a construction which will enable the gate or door to come close to the fence or wall in which it is placed, when latched in its open position.

#### Household Utilities.

DRYING-HANGER.—C. F. SCHILD, Cambridge, Ohio. The invention relates to hangers or brackets adapted to be attached to a wall adjacent to a range, or at any other convenient place, and upon which towels or similar articles may be suspended for drying. The object is to provide a device that may be drawn out or elongated as occasion may require, and that may be turned to any desired position.

FIRE DOG OR ARM .- L. C. Ross. Wes FIRE DOG OR ARM.—L. C. Ross, West Point, Miss. The invention relates to improvements in fire dogs designed for use in open fire places, and the object is to provide means for holding the burning wood in the fire place and preventing its falling out of the hearth; also to provide means for heating irons or other articles by the fire. The inventor combines two fire irons or dogs with a connecting plate upon which irons, etc., are to be placed to be heated. heated.

#### Machines and Mechanical Devices

MACHINE FOR MAKING FENCE-POSTS.—
R. L. DENNISON, Kansas City, Mo. In the present machine are embodied many features of the machine illustrated in Mr. Dennison's former application for patent, and it involves in addition certain improvements. Thus he employs in connection with the main frame, a carrier to which moid boxes are secured, and which carrier revolves around a central main shaft, which is hollow, and forms a pump cylinder in connection with a plunger connected with a former and reciprocating therewith in the operation of the invention.

THUMB-NOTCH INDEXING-MACHINE.— MACHINE FOR MAKING FENCE-POSTS.

with in the operation of the invention.

THUMB-NOTCH INDEXING-MACHINE.—
E. JOHNSON, Milwaukee, Wis. In this patent the improvement relates to indexing machines, the inventor's more particular object being to produce a device in which the leaves of books may be readily cut so as to produce the indentations designated as "thumb-notches," whereby the different portions of the book may be readily accessible to the reader.

SAMMSET L. S. STANDARM NOW YORK

be readily accessible to the reader.

SAW-SET.—J. V. STROMBOM, New York, N. Y. The object in this instance is to furnish a device in which a plurality of teeth may be set at each movement of the operating handle, and which may be so adjusted as to permit of its being used with saws of any sized teeth, and permit of the teeth being set to any desired extent either by varying the amount of the tooth which is bent, or varying the extent to which it is bent.

RIBRON-FASTENING MACHINE.—A. M.

extent to which it is bent.

RIBBON-FASTENING MACHINE.—A. M. Magee and W. N. Earle, St. John, New Brunswick, Canada. The invention refers to improvements in ribbon roll securing devices, and comprises a clamp having a tension bar pivoted thereon. The objects are, first, to provide a more perfect fastener for ribbons contained in roll than is now known, and secondly, a fastener that will readily permit of the unrolling of the ribbon when desired.

EXHIBITING-REEL FOR MUTOSCOPES.

the unrolling of the ribbon when desired.

EXHIBITING-REEL FOR MUTOSCOPES.—

E. W. LIVERMORE, Bellingham, Wash. The object of the inventor is to represent to the view a number of specimens of the eggs of fishes or animals of the lower order, and representing the same in successive stages of development, from the egg to the fully developed young creatures. More especially, the object is to provide a reel, together with its accessories, which may be readily set up in a mutoscope of ordinary construction and such as are now used for exhibiting a succession of pictures.

RAZOR-STROPPING MACHINE. — E. KAUFMAN, Yonkers, N. Y. The purpose of invention is to provide a machine more e cially designed for stropping ordinary handled cranty designed for stropping ordinary nanonecer razors, and arranged to permit the operator to readily rock the razor blade on alternately pulling the ends of the strop and without dan-ger of binding of the working parts, and to insure a proper contact of the cutting edge of the razor with the runs of the traveling

correspondingly dispe

MEASURING DEVICE. - O. CAVIGLIA, Ha MEASURING DEVICE.—O. CAVIGLIA, Habana, Cuba. The invention relates to devices adapted to hold a quantity of material and to discharge the same from a vessel in predetermined quantities, and while it is adapted to be used with materials of different kinds, such as powdered soap and other material in granulated or powdered form, it is especially adapted to be used on the table for holding sugar and for delivering at each operation the desired amount for a cup of coffee or tea.

DISTRIBUTING DEVICE.—O. CAVIGIA

amount for a cup of coffee or tea.

DISTRIBUTING DEVICE,—O. CAVIGLIA, Habana, Cuba. The object in this invention is to provide means adapted to contain commodities of various kinds, and to discharge them as desired in predetermined quantities. The device is adapted to be used with materials of various kinds, but is especially to contain sugar and to measure out the desired amount for a cup of coffee without handling the bulk of sugar contained in the receptacle.

Alberting—G. Bord Plainfield N. J. This

of sugar contained in the receptacle.

AIR-SHIP.—G. Bold, Plainfield, N. J. This invention is an improvement in airships, having among other objects to provide for the utilization of side currents of air when the ship is in flight, by employing the same to assist in driving the ship and also to provide for the easy control of the ship's movements with offer riving for highly to the half and for by in effect giving flexibility to its hull and for the convenient storage and discharge of ballast,

#### Prime Movers and Their Accessories.

PISTON-VALVE. -- P. KINANDER, Minne-polis, Minn. In the present patent the inven-on has reference to certain improvements in piston valves especially designed for use in controlling the flow of motive fluid to steam engines, hydraulic motors, and the like, although the valve may be used for other pur-

HYDRAULIC MOTOR .- G. W. DAVIES, New York, N. Y. This hydraulic motor is designed in the present invention to be connected with a source of water under pressure, and to dis-charge the water under increased pressure, for purpose of raising a column of wat iderable length, or for other purpo column of water to a

#### Railways and Their Accessories.

GRUBBER.—D. TAYLOR, JR., St. Francis-ville, La. This grubber is particularly useful in connection with devices of this character intended for use in removing railroad ties and the like. It is adapted for use in connection with hard, rocky ground or shale. It may also be used for removing the tie from underneath the rails after the same has been freed from the earth or ballast surrounding it.

AUTOMATIC SWITCH .- W. A. SNAPP, Haris. Mo. The switch is especially adapted for street railway use, although not limited to such, as it may be used with advantage on railways of other kinds. One embodiment of railways of other kinds. One embodiment of the invention consists of a novel trigger mech-anism placed intermediate the switching points and connected therewith, combined with oper-ating bars extending between the side track and main track, acting, when pushed in one direction, to positively throw the switching points.

RAILWAY - TIE.-C. C. Daniels, Grants RAILWAY-TIE.—C. C. DANIELS, Granus Pass, Orc. In the present patent the invention has reference to improvements in metal ties for railways, the inventor's object being the provision of a metal tie of novel construction and so arranged that rails may be readily placed and held in position without using so arranged that raus ed and held in position

#### Pertaining to Vehicles.

BICYCLE — E. T. PETERS, Lincoln, Neb. The invention relates to that class of propelling mechanisms for bicycles in which treadle levers are arranged to be given alternately an up and down movement by the rider. The patentee provides a novel arrangement of rack bars which conct with clutch devices for transmitting the motion from the treadles to the rear wheels and also in a novel manner provides for maintaining the rack bars in their vides for maintaining the rack bars in their

proper positions.

OIL-SPREADER.—W. M. MURRAY, Sawtelle, Cal. The spreader is particularly useful in connection with devices for use in spreading oil, tar, asphaltum, and the like upon roads. The inventor's object is to provide an oil spreader which is simple, strong, and durable in construction and by means of which the in construction and by means of which the fluid is forced into the roadway under the urface of the same

#### Design.

DESIGN FOR A CHANDELIER BODY.—E. GOTHBERG, Jersey City. N. J. This ornamental design for a chandelier body shows a flanged design for a chandener body shows a hanged base resting on a square at the end of the upper half. The lower half rounds down to a point. All four joints that join the body are ornamented with extra metal strips.

BRACE.—J. Holley, West Palmbeach, Fig.

The operation and action of the new brace is substantially the same as that set forth in the Patent Number formerly granted to Mr. Holpower wheels, which may be utilized as paddle

Note.—Copies of any of these patents will be furnished by Munn & Co. for ten cents each.

Please state the name of the patentee, title of the invention, and date of this paper.



HINTS TO CORRESPONDENTS.

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(10539) E. H. asks: Would you kindly (1953) E. H. asks: Would you kindly dvise me, through your notes and queries olumn, relative to the following, viz.: I deire to protect my country residence from the ffects of lightning. My house is located on a oint of land which is surrounded by water, touse is built upon rocks with a covering of bout six feet of earth, about 15 feet above ormal high tide; the drain and soil pipes are feet under ground and drain into the water, eign constantly covered by water. The house normal high tide; the drain and soil pipes are 6 feet under ground and drain into the water, being constantly covered by water. The house is a wooden structure (four-story), with a concrete foundation, having doors and windows screened with copper wires. The roofs and drain pipes are made of copper. Have several dorner windows and two projecting chimneys. Height of house about 60 feet at its highest point. I propose to erect a 70-foot flagpole distant about 125 feet from the house, imbedded in a rocky cement foundation, which flagpole I propose to protect with a braided or many-strand copper conductor tipped by an iron rod having the usual gold-pointed lightning rod. The flagpole wire to be properly grounded or imbedded in moist earth. Some authorities claim that this would be the best possible protection against lightning. What I desire to know is, would you also i protect the several prominent projecting or angular points of the house with a similar lightning rod and conductor, and should these latter be insulated from the house structure as advised by some western lightning-rod experts? I fully understand the physics of a discharge of lightning. The only question arising is: Should the conductor be insulated from or grounded on the house structure proper? Do I need extra lightning-rod experts? I fully understand the physics of a discharge of lightning. The only question arising is: Should the conductor be insulated from or grounded on the house structure proper? Do I need extra lightning-rod precautions, because of the fact of the protected flagpole? A. If we had your house we should place upon all gables, and high points of the roof, rods rising 3 to 4 feet above the roof, and over the chimney tops a curved copper wire across each way from corner to corner. All these should be connected to the copper of the roof, and so by way of the roof and drain pipes with the water. We should also carry the stranded conductor from the flagpole into the water, as you perhaps of the roof and drain pipes with the water. We being constantly covered by water. The house

(10540) C. B. T. asks: I have been (10540) C. B. T. asks: I have been trying to make a touch spark coil for a gasoline engine but it fails to give a spark much larger than the batteries alone. I took a thin brass pipe filled with iron wires for my core, 6 inches long by 1½ inch diameter, then forced on two wooden ends and wound on 6 inches long by 1½ inch diameter, then forced on two wooden ends and wound on four pounds No. 14 magnet wire in the usual manner. It makes just as large a spark on snapping the wires apart, with the core out as with it in. I know the batteries are all right because they give a fine spark with a factory-made coll. Could the trouble be with the brass tube? Could you suggest a cause of the trouble? Also have you any copies of "Home Mechanics for Amateurs," and at what price? A. The trouble with your coll probably lies in the brass tube. When the carrent passes and is interrupted in the primary currents are generated in the brass tube which act to destroy the action of the current upon the secondary. Such a tube is rommonly used in a medical coll, to cut down the current and enable one to adjust it to suit the case under treatment. If the tube were split along one side the trouble would disappear. It is not usual to have a metal tube for winding the colls. Hard rubber, wood or paper is commonly used. We send "Home Mechanies" for \$1.50.

(10541) H. P. A. asks: Will you (10541) H. P. A. ASSS: Will you please give directions for making a spark coll for gas lighting? Upon what principle does such a spark coll act? A. A spark coll for gas lighting may be made from the following data: Core, 8 inches long of No. 18 soft iron wire in straight pieces. Cover with brown paper and shellac. Put wooden ends firmly upon the core to act as ends of the spool for the winding. Wind 13 layers of No. 16 double cotton-covered copper magnet wire in even layers on the core. This coil with 3 to 5 dry cells will give a fat spark on breaking the circuit. Such a coil acts by self-induction. When the circuit is made, a current flows through the coil from the battery, and an induced current flows through the same coil, but in the opposite direction to the battery current. When the battery current is interrupted, an induced current is produced in the coil in the same direction as the battery current. These two currents in the same direction produce the strong spark which is seen when a current through a coil is interrupted.

#### NEW BOOKS, ETC.

NEW BOOKS, ETC.

MENDELISM. By R. C. Punnett. Cambridge: Macmillan & Co., 1907, 32mo.; 84 pages. Price, 80 cents.

That Mr. Punnett's admirable little book on Mendelism should have passed to a second edition speaks well for the rapid advance which the new ideas of breeding, heredity, and the origin of species have made in recent years. This reprint differs from the original book in so far as it contains a new discussion of dihybridism and illustrations which explain this series of phenomena. Although so small a book can hardly discuss with thoroughness the great mass of facts which have been accumulated of late years by biologists, it gives a very clear, straightforward explanation of a law which was discovered long before Darwin advanced his epoch-making views, and the correctness of which is only now receiving recognition. rectness of which is only now receiving recog nition.

STEAM TURBINES. PRACTICE AND THEORY.

By Lester G. French, Brattleboro,
Vt.: The Technical Press. 8vo.;
cloth; 418 pages, ill. Price, \$3.

By Lester G. French. Brattleboro, Vt.: The Technical Press. 8vo.; cloth; 418 pages, ill. Price, \$3.

It is during the last five years only that the steam turbine has been raised to a degree of efficiency that makes it of commercial value. For the nine years previous to July, 1906, Mr. French was editor-in-chief of Machinery, so that his knowledge of turbines covers all the questions that arose during the entire period of their active development. The book commences with a chapter on Steam Turbine Principles, showing in an easily understood way how the energy of steam in a jet is arrested and appropriated by turbines of the distinctive types. The second chapter illustrates some of the Early Steam Turbines, and is designed to acquaint would-be inventors with what has been already attempted and accomplished, and to warn them from alluring but misleading paths. Several chapters descriptive of the different types are followed by 89 pages devoted to Steam Turbine Performance, giving the results of various tests, comparisons with the performance of reciprocating engines and considerations of the effect of vacuum and superheating. Chapter IX is a compilation of various Experiments on the Flow of Steam, followed, after a consideration of Steam and its Properties, by a chapter of Calculations on the Flow of Steam. These chapters, with that on Turbine Vanes, are necessarily somewhat mathematical, but the difficultes have been smoothed away as much as possible. A short chapter treats of Bodies Rotating at a High Speed, explaining the problems involved in balancing, and Efficiency and Design, the Commercial Aspect of the Turbine, Care and Management, Condensing Apparatus, and the Status of the Marine Turbine receive consideration in separate chapters. The book closes with a statement of the status of marine turbines, and has an apppendix containing curves showing the kinetic energy of a steam jet in foot-pounds, the velocity of a steam jet in foot-pounds, the velocity of a steam jet in foothas an apppendix containing curves showing the kinetic energy of a steam jet in foot-pounds, the velocity of a steam jet, and tables of the properties of saturated steam. The book as a whole is not above the comprehension of the average reader and will convey to its student an excellent grasp of the principles involved in turbine engineering and what has been done toward their application.

#### INDEX OF INVENTIONS

For which Letters Patent of the United States were Issued for the Week Ending

May 21, 1907.

AND EACH BEARING THAT DATE | See note at end of list about copies of these patents.]

r combined with an explos A. Michelin and humidifying, W. H Webber
Air compressor combined with an explosive motor, A. Michelin
Air, heating and humidifying, W. H.
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Air ship, E. Baumann
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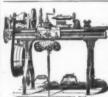
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mobile running gear, A. Groenig .... mobile steering gear socket, H. T. Cam 854,210 854,566 854,147 854,212 854,451 854,128 854,077 853,972 854,592 854,345 854,454 854,678 sewing, L. G. & C. P. Carllion.

E. G. Hartle
Jointed sphelle, M. Bideau.
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holder, O. Cronholm
artificial, E. A. Grout
gg utensil, cake and pie, L. Neison.
gg press, C. W. Field
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g press, J. S. Tuttle
and shed, wooden, von May & Werken
hin and receptacle, H. S. Reynolds...
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loose leaf, J. C. Dawson.
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Prill bit. emporary, C.
Drill bit.
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and the like, machine for
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nt, M. W. Beardsley
er actuated, A. Groenig
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mold, hollow, W. J. Faulk g construction, clip for metal, W. Buildi 854,209 sugar, H. G. Ginaca H. C. Fairchild.... 18. Otis Solidaria (1997)

S. Otis Solidaria 854,404

passenger and like, A. Christianson, 854,330, 854,331, Car, railway, S. Otis S54,330, S54,331,
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Car underframe, metallic, J. M. Hansen.
Car underframe, passenger and like, A.
Christianson
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854,390 854,246 854,604 854,556 854,601 854,017 854,520 854,083 tle gnas, ting mold, J. B. mark lulose ester, H. S. Mork lulose ester, H. S. Mork aent, manufacture of hydraulic, B. Enright nent tiles, posts, pickers, etc., machine for making, C. D. Schroeder. 854,000 stering mold, J. B. Blaw, 853,952 to 853,954, 854,534 sch. 354,534 sch. 354,634 sch. 35 R. Matthews 583,952 to 853,954, ttachment, A. Thompson an attachment, J. F. Dorris cutter, computing, R. H. Neff. and ventilating shaft top and the A. Holtzbener cleaner, G. N. Miller O. N. Miller

te making telosing device, telosing device, telosing device, t. E. K. Sumerwell C. H. Phillips G. H. Darrington movement, C. T. McClintock, es drying device, A. M. Bullock, thowledge and sink connection, J. M. Hayden es line support, F. W. Steuer see line support, F. W. Steuer see line support, F. M. Steuer see line support, F. M. Steuer see line support, F. M. Steuer see line support, F. Steuer see line support, F. Steuer see line support, M. Hartock, Ch. M. Steuer see line support, F. Steuer see line support, M. Steuer see lin 854,108

854.538 854,394 tening device, lady's, J. D. Lee... and tanning apparatus, C. J. Glasel tanning apparatus, C.
ab, J. G. Higgins
abustion, conducting, B. E. Eldred.
abustion under pressure, apparatus
generating and storing products
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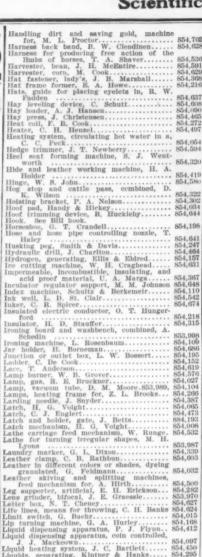
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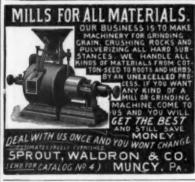
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